

Drill gauges

Gauge in the form of a steel plate with bores of increasing diameters for determining drill diameters.



856.536

Item No.	Meas. range mm	Incre- ment mm	Number of bores
856.534	0.1 - 5	0.1	50
856.535	0.5 - 5	0.05	90
856.536	0.1 - 10	0.1	100
856.537	5 - 8	0.05	61
856.547	8 - 10	0.05	41
856.538	0.5 - 10	0.5	20
856.539	10 - 20	0.5	20
856.540	1 - 20	1	20
856.543	10 - 12.5	0.1	26
856.544	12.6 - 15	0.1	25
856.545	15.1 - 17.5	0.1	25
856.546	17.6 - 20	0.1	25

Twist drill grinding gauges

For checking twist drills for the place and the 118° angle of the twist drill point. The maximum drill diameter is 50 mm.



856.441

Universal twist drill grinding gauge, also called *Y-gauge*. Besides the standard angle of 118° , this gauge also has a 90° angle for counter-sink drills, and some special angles for center drills.



856.443

Item No.	Description
856.441	Twist drill grinding gauge
856.443	<i>Y-gauge</i>

Measuring wedges

Measuring wedges for quick measurements and checks of slits, key-ways, distances, etc.

- Measuring range: 0.4 - 26 mm.
- Graduation: 0.05, 0.1 or 0.2 mm.



909.536

NEW

Item No.	Measuring range/mm	Graduation mm
909.535	0.4 - 6	0.05
909.536	1 - 15	0.1
909.537	2 - 26	0.2