## **Drill gauges**

Gauge in the form of a steel plate with bores of increasing diameters for determining drill diameters.

■ Increment: 0.1 mm.



856.536

Item No.	Measuring range/mm	Number of bores	
856.536	0.1 - 10	100	
856.544	12.6-15	25	
856.545	15.1 - 17.5	25	
856.546	17.6-20	25	

## Twist drill grinding gauges

For checking twist drills for the place and the 118° angle of the twist drill point. The maximum drill diameter is 50 mm.



Universal twist drill grinding gauge, also called Y-gauge. Besides the standard angle of  $118^{\circ}$ , this gauge also has a  $90^{\circ}$  angle for counter-



Item No.	Description	
856.441 856.443	Twist drill grinding gauge <i>Y-gauge</i>	

## Measuring wedges

Measuring wedges for quick measurements and checks of slits, key-ways, distances, etc.

■ Measuring range: 0.4 - 26 mm.

■ Graduation: 0.05, 0.1 or 0.2 mm.



909.537



909.535



Item No.	Measuring range/mm	Graduation mm	
909.535	0.4- 6	0.05	, -
909.536	1 -15	0.1	
909.537	2 -26	0.2	