Center gauges

For checking thread cutting tools for Whitworth thread 55° or metric thread 60°.



856.444

Item No. I	Description
856.444 V	Whitworth 55°
856.445 N	Metric 60°



Thread cutting tool gauges

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Item No.	Description
856.446	Universal thread cutting tool
	gauge for angular thread and flat thread

856.447	Trapezoidal thread cutting
	tool gauge for trapezoidal thread DIN 103
	(30°, 2 - 12 mm)

856.449	Combined lathe and
	thread cutting tool gauge for
	 cutting tool wedge angle,
	– trapezoidal thread (30°), and
	– angular thread (55° and 60°)

856.450	Combined lathe and
	thread cutting tool gauge like 856.449,
	with additional angle stop $(0-30^\circ)$
	on the back

856.451	Thread cutting tool gauge for
	 rectangular thread,
	- trapezoidal thread (30°), and
	– angular thread (55° and 60°)



