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#### **Quick Release Couplings -**

## N Series Bowes/MacDonald Interchange

- Dual-guide sleeve tabs will ensure smooth collar action during connection and disconnection
- Convenient 'Push-Twist and Click' connection provides a positive locking condition while connected
- Pneumatically energised seal provides an airtight seal at all working pressures
- Optional safety-lock ring protects against accidental disconnection while coupling is in operation
- Highly versatile selection of end connections and body materials, as well as an available valved coupler option

PAI N3I N3I



PERFORMANCE SPECIFICATIONS	OPERATING BAR (psi)	BURST BAR (psi)	FLOW ∆P=0.4 BAR (6.9 BAR INLET)	LOCKING MECHANISM
3/8"	21 (300)	207 (3,000)	84 CFM	Latch Tabs
1/2"	21 (300)	207 (3,000)	250 CFM	Latch Tabs
1 <sup>1</sup> /4"	21 (300)	103 (1,500)	700 CFM	Latch Tabs

INTERCHANGE STANDARDS	US MILITARY	US GOVERNMENT	INTERNATIONAL STANDARDS	ANSI/NFPA
1/2"	MIL-C-3486	A-A-50431A	-	-

'N' SERIES INTERCHANGE	BOWES	NATIONAL	MACDONALD	DIXON
<sup>3</sup> /8"	-	-	-	-
1/2"	51000 Series	Series 'B'	Quick-Action	Dixlock
1 <sup>1</sup> /4"	51000 Series	-	-	-

	N-SERIES (MINI-BOWES) INTERCHANGE (COUPLER)			
	PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL
	3NM4 3NBM4	<sup>3</sup> /8" 3/8"	<sup>1</sup> /2"-14 NPTF B <sup>1</sup> /2" BSPT	steel
(Male Thread)	JINDINI4	-78	1172 BOFT	51661

(Male Thread)

N-SERIES (MINI-BOWES) INTERCHANGE (NIPPLE)						
RT NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL			
3M4 3BM4	3/8" 3/8"	<sup>1</sup> /2"-14 NPTF R <sup>1</sup> /2" BSPT	steel steel			

 N-SERIES (MINI-BOWES) INTERCHANGE (COUPLER)

 PART NO.
 BODY SIZE
 BARB CONFIGURATION
 BODY MATERIAL

 (Collar Barb)
 3NCS4
 3/8"
 1/2" Collar Barb
 Steel



	N-SERIES (MINI-BOWES) INTERCHANGE (NIPPLE)				
	PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL	
(Collar Barb)	N3CS4	3/8"	<sup>1</sup> /2" Collar Barb	steel	

N-SERIES MACDONALD INTERCHANGE (UNVALVED COUPLER)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
	<i>4</i> .	0			
4NF3	1/2"	<sup>3</sup> /8"-18 NPTF	steel		
4NF3-B	1/2"	<sup>3</sup> /8"-18 NPTF	brass		
4NBF3	1/2"	G <sup>3</sup> /8" BSPP	steel		
4NF4	1/2"	<sup>1</sup> /2"-14 NPTF	steel		
4NF4-B	1/2"	<sup>1</sup> /2"-14 NPTF	brass		
4NBF4	1/2"	G <sup>1</sup> /2" BSPP	steel		
4NBF4-B	1/2"	G <sup>1</sup> /2" BSPP	brass		
4NF6	1/2"	<sup>3</sup> /4"-14 NPTF	steel		
4NF6-B	1/2"	<sup>3</sup> /4"-14 NPTF	brass		
4NF6-S	1/2"	<sup>3</sup> /4"-14 NPTF	303 SS		
4NBF6	1/2"	G <sup>3</sup> /4" BSPP	steel		
4NBF6-B	1/2"	G <sup>3</sup> /4" BSPP	brass		
4NF8	1/2"	1"-11 <sup>1</sup> /2 NPTF	steel		
4NF8-B	1/2"	1"-11 <sup>1</sup> /2 NPTF	brass		
4NBF8	1/2"	G1" BSPP	steel		
4NBF8-B	1/2"	G1" BSPP	brass		

(Female Thread)



(Female Thread)

N-SERIES MACDONALD INTERCHANGE (VALVED COUPLER)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
4NF6-V 4NBF6-V	1/2" 1/2"	<sup>3</sup> /4"-14 NPTF G <sup>3</sup> /4" BSPP	steel steel		

N-SERIES MACDONALD INTERCHANGE (NIPPLE)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
N4F3 N4F3-B N4F3-B N4F4 N4F4-B N4F4-B N4F6-B N4F6-B N4F6-B N4F6-S N4F6-S N4F6-B N4F6-B N4F6-B N4F8-B N4F8-B N4F8-B N4F8-B N4F8-B	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	<sup>3</sup> /8"-18 NPTF <sup>3</sup> /8"-18 NPTF G <sup>3</sup> /8" BSPP <sup>1</sup> /2"-14 NPTF <sup>1</sup> /2"-14 NPTF G <sup>1</sup> /2" BSPP G <sup>1</sup> /2" BSPP <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF G <sup>3</sup> /4" BSPP G <sup>3</sup> /4" BSPP 1"-11 <sup>1</sup> /2 NPTF 1"-11 <sup>1</sup> /2 NPTF G <sup>1</sup> " BSPP G <sup>1</sup> " BSPP	steel brass steel steel brass steel brass 303 SS steel brass steel brass steel brass steel brass steel brass		

(Female Thread)

N-SERIES MACDONALD INTERCHANGE (SAFETY-LOCK NIPPLE)				
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIA	
N4F4-B-LS N4F6-B-LS	1/2" 1/2"	<sup>1</sup> /2"-14 NPTF <sup>3</sup> /4"-14 NPTF	brass brass	

(Female Thread)



BODY MATERIAL

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	Conversion of the second
Contract of the local division of the	

N-SERIES MACDONALD INTERCHANGE (UNVALVED COUPLER)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
4NM3 4NM3-B 4NBM3 4NM4 4NM4-B 4NBM4 4NBM4-B 4NM6 4NM6-B 4NM6-B 4NM6-S 4NBM6-B 4NBM6-B 4NBM6-B 4NBM8-B 4NBM8-B 4NBM8	1/2" 1/2"	<sup>3</sup> /8"-18 NPTF <sup>3</sup> /8"-18 NPTF R <sup>3</sup> /8" BSPT <sup>1</sup> /2"-14 NPTF <sup>1</sup> /2"-14 NPTF R <sup>1</sup> /2" BSPT R <sup>1</sup> /2" BSPT <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF R <sup>3</sup> /4" BSPT R <sup>3</sup> /4" BSPT 1"-11 <sup>1</sup> /2 NPTF 1"-11 <sup>1</sup> /2 NPTF R <sup>1</sup> " BSPT R <sup>1</sup> " BSPT	steel brass steel brass steel brass steel brass 303 SS steel brass steel brass steel brass steel brass steel brass		

N-SERIES MACDONALD INTERCHANGE (VALVED COUPLER)

THREAD SIZE

3/4"-14 NPTF

**BODY MATERIAL** 

steel

BODY SIZE

1/2"

PART NO.

4NM6-V

(Male Thread)



(Male Thread)

N-SERIES MACDONALD INTERCHANGE (NIPPLE)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
N4M3 N4M3-B N4BM3 N4M4 N4M4-B N4BM4-B N4M6 N4M6-B N4M6-S N4BM6 N4BM6-B N4BM6-B N4M8 N4M8-B N4M8-B	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	<sup>3</sup> /8"-18 NPTF <sup>3</sup> /8"-18 NPTF R <sup>3</sup> /8" BSPT <sup>1</sup> /2"-14 NPTF <sup>1</sup> /2"-14 NPTF R <sup>1</sup> /2" BSPT R <sup>1</sup> /2" BSPT <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF R <sup>3</sup> /4" BSPT R <sup>3</sup> /4" BSPT 1"-111/2 NPTF R1" BSPT	steel brass steel brass steel brass steel brass 303 SS steel brass steel brass steel brass steel		
N4BM8 N4BM8-B	1/2" 1/2"	R1" BSPT R1" BSPT	steel brass		

(Male Thread)

N-SERIES MACDONALD INTERCHANGE (SAFETY-LOCK NIPPLE)						
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL			
N4M4-LS N4M4-B-LS N4BM4-LS N4M6-LS N4M6-B-LS N4M6-S-LS N4BM6-LS	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	<sup>1</sup> /2"-14 NPTF <sup>1</sup> /2"-14 NPTF R <sup>1</sup> /2" BSPT <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF R <sup>3</sup> /4" BSPT	steel brass steel steel brass 303 SS steel			

(Male Thread)



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N-SERIES MACDONALD INTERCHANGE (COUPLER)				
PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL	
4NS3 4NS3-B 4NS4 4NS4-B 4NS6 4NS6-B 4NS6-S 4NS8 4NS8-B	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	3/8" Hose Barb 3/8" Hose Barb 1/2" Hose Barb 1/2" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 1" Hose Barb 1" Hose Barb	steel brass steel brass steel brass 303 SS steel brass	

(Hose Barb - now accepts light duty ferrules)



**N-SERIES MACDONALD INTERCHANGE (COUPLER)** BODY SIZE HOSE (ID) PART NO. BODY OD RANGE MATERIAL 4NCS4-WF43 1/2" (1/2") <sup>27</sup>/32" to 1<sup>1</sup>/32" steel (<sup>1</sup>/2") <sup>27</sup>/32" to 1<sup>1</sup>/32" <sup>1</sup>/2" 4NCS4-B-WF43 brass (<sup>3</sup>/4") 1<sup>5</sup>/32" to 1<sup>1</sup>/32" 4NCS6-WF63 1/2" steel (<sup>3</sup>/4") 1<sup>5</sup>/32" to 1<sup>1</sup>/32" 1/2" 4NCS6-B-WF63 brass 4NCS6-S-WFS63 1/2" (<sup>3</sup>/4") 1<sup>5</sup>/32" to 1<sup>1</sup>/32" 303 SS

(Hose Barb with Staked Ferrule)

	N-SERIES MACDONALD INTERCHANGE (NIPPLE)				
	PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL	
	N4S3 N4S3-B N4S4 N4S4-B N4S6 N4S6-B N4S6-S N4S8	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	3/8" Hose Barb 3/8" Hose Barb 1/2" Hose Barb 1/2" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 1" Hose Barb	steel brass steel brass steel brass 303 SS steel	
(Hose Barb - now accepts light duty ferrules)	N4S8-B	1/2"	1" Hose Barb	brass	

N-SERIES MACDONALD INTERCHANGE (NIPPLE)					
PART NO.	BODY SIZE	HOSE (ID) OD RANGE	BODY MATERIAL		
N4CS4-WF43 N4CS4-B-WF43 N4CS6-WF63 N4CS6-B-WF63 N4CS6-S-WFS63	1/2" 1/2" 1/2" 1/2" 1/2"	$\binom{1/2"}{2^7/32"}$ to $1^{1/32"}$ $\binom{1/2"}{2^7/32"}$ to $1^{1/32"}$ $\binom{3/4"}{1^5/32"}$ to $1^{1/32"}$ $\binom{3/4"}{1^5/32"}$ to $1^{1/32"}$ $\binom{3/4"}{1^5/32"}$ to $1^{1/32"}$	steel brass steel brass 303 SS		

(Hose Barb with Staked Ferrule)

	N-SERIES MACDONALD INTERCHANGE (SAFETY-LOCK NIPPLE)					
	PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL		
	N4S4-LS N4S4-B-LS N4S6-LS	1/2" 1/2" 1/2"	1/2" Hose Barb 1/2" Hose Barb 3/4" Hose Barb	steel brass steel		
(Hose Barb - now accepts light duty ferrules)	N4S6-B-LS N4S6-S-LS	1/2" 1/2"	<sup>3</sup> /4" Hose Barb <sup>3</sup> /4" Hose Barb	brass 303 SS		



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(Hose Barb with Staked Ferrule)



(Female Thread)

N-SERIES (MEGA-BOWES) INTERCHANGE (COUPLER)PART NO.BODY SIZETHREAD SIZEBODY MATERIAL10NF8-B1<sup>1</sup>/4"1"-11<sup>1</sup>/2 NPTFbrass10NF10-B1<sup>1</sup>/4"1<sup>1</sup>/4"-11<sup>1</sup>/2 NPTFbrass

**N-SERIES MACDONALD INTERCHANGE (SAFETY-LOCK NIPPLE)** 

HOSE (ID)

OD RANGE

(1/2") 27/32" to 11/32"

(1/2")<sup>27</sup>/32" to 11/32"

(3/4") 15/32" to 11/32"

(<sup>3</sup>/4") 1<sup>5</sup>/32" to 1<sup>1</sup>/32"

(3/4") 15/32" to 11/32"

BODY

MATERIAL

steel

brass

steel

brass

303 SS

**BODY SIZE** 

1/2"

1/2"

1/2"

1/2"

1/2"

PART NO.

N4CS4-LS-WF43

N4CS6-LS-WF63

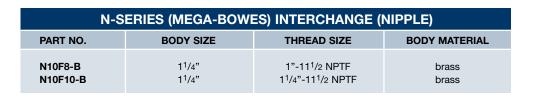
N4CS4-B-LS-WF43

N4CS6-B-LS-WF63

N4CS6-S-LS-WFS63



(Female Thread)





(Male Thread)

N-SERIES (MEGA-BOWES) INTERCHANGE (COUPLER)				
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL	
10NM8-B 10NM10-B	1 <sup>1</sup> /4" 1 <sup>1</sup> /4"	1"-11 <sup>1</sup> /2 NPTF 1 <sup>1</sup> /4"-11 <sup>1</sup> /2 NPTF	brass brass	

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(Male Thread)

N-SERIES (MEGA-BOWES) INTERCHANGE (NIPPLE)				
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL	
N10M8-B N10M10-B	1 <sup>1</sup> /4" 1 <sup>1</sup> /4"	1"-11 <sup>1</sup> /2 NPTF 1 <sup>1</sup> /4"-11 <sup>1</sup> /2 NPTF	brass brass	

A Safety Check Valve, also known as an Excessive Flow Sensor should be installed at the source of supply to protect the operator in case of coupling failure or hose rupture.





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N-SERIES MACDONALD INTERCHANGE (GENDER-CHANGE UNION)				
PART NO.	BODY SIZE	PART DESCRIPTION	BODY MATERIAL	A
4N4N	1/2"	Coupler to Coupler	steel	



N-SERIES MACDONALD INTERCHANGE (Y-COUPLERS)					
PART NO.	BODY SIZE	INLET/OUTLET CONFIGURATION	BODY MATERIAL		
N4Y4N-4N	1/2"	Nipple to Couplers	steel		



N-SERIES MACDONALD INTERCHANGE (Y-NIPPLES)				
PART NO.	BODY SIZE	INLET/OUTLET CONFIGURATION	BODY MATERIAL	
4NYN4-N4	1/2"	Nipple to Couplers	steel	

	N-SERIES M	ACDONALD INTERC	HANGE (PROTECTIV	VE NIPPLE CAP)
ELTHO ELTHO	PART NO.	BODY SIZE	PART DESCRIPTION	BODY MATERIAL
B	N4DC N4DC-B	1/2" 1/2"	Nipple Dust Cap Nipple Dust Cap	steel brass

	N-SERIES MACDONALD INTERCHANGE (REPLACEMENT PARTS)			
$\frown$	PART NO.	BODY SIZE	PART DESCRIPTION	PART MATERIAL
U	3N-SKIT 4N-SKIT 10N-SKIT	3/8" 1/2" 1 <sup>1</sup> /4"	Sealing Gasket Sealing Gasket Sealing Gasket	Nitrile Nitrile Nitrile



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### **Quick Release Couplings - P-Series Thor Interchange**

- Interlocking finger connection method with single or dual locking sleeves for maximum security
- Convenient 'Push-Twist and Click' connection provides a positive locking condition while connected
- Corrosion resistant steel construction and a variety of other materials available to provide additional corrosion resistance
- Optional safety-lock clip protects against accidental disconnection while coupling is in operation
- Highly versatile selection of end connections includes Female NPTF, Male NPTF and Hose barb



PERFORMANCE SPECIFICATIONS	OPERATING BAR (psi)	BURST BAR (psi)	FLOW ∆P=0.4 BAR (6.9 BAR INLET)	LOCKING MECHANISM
1/2"	21 (300)	331 (4,800)	250 CFM	Latch Fingers

'P' SERIES INTERCHANGE	THOR	NATIONAL	DIXON	-
1/2"	PHC	Series 'A'	Dual-Lock	-

	P-SERIES THOR INTERCHANGE (COUPLER)				
	PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL	
	4PF4	1/2"	<sup>1</sup> /2"-14 NPTF	steel	
	4PF6 4PF6-B	1/2" 1/2"	<sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF	steel brass	
3)	4PF6-S	1/2"	<sup>3</sup> /4"-14 NPTF	303 SS	

(Female Thread)



P-SERIES THOR INTERCHANGE (FLANGED-SLEEVE COUPLER)					
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
4PF4-FS 4PF6-FS	1/2" 1/2"	<sup>1</sup> /2"-14 NPTF <sup>3</sup> /4"-14 NPTF	steel steel		

(Female Thread)

		P-SERIES THOR INTERCHANGE (NIPPLE)				
	PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL		
affeit an an and the second						
A REAL PROPERTY OF THE REAL PR	P4F3	1/2"	<sup>3</sup> /8"-18 NPTF	steel		
RECT TRANSPORTS SHE FREE BEER BE	P4F4	1/2"	<sup>1</sup> /2"-14 NPTF	steel		
State of the state	P4F4-B	1/2"	<sup>1</sup> /2"-14 NPTF	brass		
	P4F6	1/2"	<sup>3</sup> /4"-14 NPTF	steel		
Sent County And State State	P4F6-B	1/2"	<sup>3</sup> /4"-14 NPTF	brass		
	P4F6-S	1/2"	<sup>3</sup> /4"-14 NPTF	303 SS		
	P4F8	1/2"	1"-11 <sup>1</sup> /2 NPTF	steel		
(Female Thread)	P4F8-B	1/2"	1"-11 <sup>1</sup> /2 NPTF	brass		



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nin offerences		P-SERIES THOR INTERCHANGE (COUPLER)			
	PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL	
Letteren und han ber	4PM3	1/2"	<sup>3</sup> /8"-18 NPTF	steel	
	4PM4	1/2"	<sup>1</sup> /2"-14 NPTF	steel	
	4PM6	1/2"	<sup>3</sup> /4"-14 NPTF	steel	
(Male Thread)	4PM6-S	1/2"	<sup>3</sup> /4"-14 NPTF	303 SS	

(Male Thread)



(Male Thread)

P-SERIES	P-SERIES THOR INTERCHANGE (FLANGED-SLEEVE COUPLER)					
PART NO.	BODY SIZE	THREAD SIZE	PART MATERIAL			
4PM3-FS 4PM4-FS 4PM6-FS	1/2" 1/2" 1/2"	<sup>3</sup> /8"-18 NPTF <sup>1</sup> /2"-14 NPTF <sup>3</sup> /4"-14 NPTF	steel steel steel			

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(Male Thread)

P-SERIES THOR INTERCHANGE (NIPPLE)			
PART NO.	BODY SIZE	THREAD SIZE	BODY MATERIAL
P4M3 P4M4 P4M4-B P4M6 P4M6-B P4M6-S P4M6-S P4M8 P4M8-B	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	<sup>3</sup> /8"-18 NPTF <sup>1</sup> /2"-14 NPTF <sup>1</sup> /2"-14 NPTF <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF <sup>3</sup> /4"-14 NPTF 1"-11 <sup>1</sup> /2 NPTF 1"-11 <sup>1</sup> /2 NPTF	steel steel brass steel brass 303 SS steel brass

	P-SERIES THOR INTERCHANGE (COUPLER)			
	PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL
	4PS3 4PS4 4PS4-B 4PS6 4PS6-B 4PS6-S 4PS8	1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2"	3/8" Hose Barb 1/2" Hose Barb 1/2" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 3/4" Hose Barb 1" Hose Barb	steel steel brass steel brass 303 SS steel
(Hose Barb - now accepts light duty ferrules)	4PS8-B	1/2"	1" Hose Barb	brass



Telephone: +44 (0)1772 323529



(Hose Barb - now accepts light duty ferrules)

P-SERIES THOR INTERCHANGE (FLANGED-SLEEVE COUPLER)			
PART NO.	BODY SIZE	BARB CONFIGURATION	BODY MATERIAL
4PS3-FS 4PS4-FS 4PS6-FS 4PS8-FS	1/2" 1/2" 1/2" 1/2"	<sup>3</sup> /8" Hose Barb <sup>1</sup> /2" Hose Barb <sup>3</sup> /4" Hose Barb 1" Hose Barb	steel steel steel steel



(Hose Barb with Staked Ferrule)



(Hose Barb with Staked Ferrule)

P-SERIES THOR INTERCHANGE (COUPLER)			
PART NO.	BODY SIZE	HOSE (ID) OD RANGE	BODY MATERIAL
4PCS4-WF43 4PCS4-B-WF43 4PCS6-WF63 4PCS6-B-WF63	1/2" 1/2" 1/2" 1/2"	( <sup>1</sup> /2") <sup>27</sup> /32" to 1 <sup>1</sup> /32" ( <sup>1</sup> /2") <sup>27</sup> /32" to 1 <sup>1</sup> /32" ( <sup>3</sup> /4") 1 <sup>5</sup> /32" to 1 <sup>1</sup> /32" ( <sup>3</sup> /4") 1 <sup>5</sup> /32" to 1 <sup>1</sup> /32"	steel brass steel brass

P-SERIES THOR INTERCHANGE (FLANGED-SLEEVE COUPLER)			
PART NO.	BODY SIZE	HOSE (ID) OD RANGE	BODY MATERIAL
4PCS4-FS-WF43 4PCS6-FS-WF63	1/2" 1/2"	( <sup>1</sup> /2") <sup>27</sup> /32" to 1 <sup>1</sup> /32" ( <sup>3</sup> /4") 1 <sup>5</sup> /32" to 1 <sup>1</sup> /32"	steel steel

P-SERIES THOR INTERCHANGE (REPLACEMENT PARTS)			
PART NO.	BODY SIZE	PART DESCRIPTION	BODY MATERIAL
4P-SKIT 4P-CLIP 4P-CLIPS	1/2" 1/2" 1/2"	Seal Gasket Sleeve-Lock Clip Spring Clip	Nitrile steel steel



### **Air King Universal Couplings**

**AIR HOSE COUPLINGS** – This form of energy can be one of the most dangerous because it is used in so many applications and when mishandled, can have more serious results than fluids. Air, as a gas, is compressible (fluids press only against hose or vessel walls and lose little volume under pressure). When pressurised air releases suddenly, it does so with explosive force and can cause rapid hose whip, which can do serious physical harm to personnel or damage to nearby objects. This is why the selection of proper hose and couplings for air-lines is so important, along with their proper installation and maintenance. Never take for granted that a coupling is installed properly or a clamp fully tightened on an air hose – check it regularly and use safety devices (see King Cable Hose Restraint Section).

Air King universal couplings can be recommended for 10 bar (150psi) working pressure at ambient temperature (21°C / 70°F). It is recommended that an Air King safety clip or wire restrainer is used to avoid accidental disconnection. Also a King cable should be standard practice on the supply end of the hose. Boss or Air King interlocking type bolt clamps should be used and both components of an Air King assembly should be Dixon products standard Air King fittings are fitted with AWR4 washers. Air King is also available to meet MIL spec. WWC-633D.

4-lug King quick-acting couplings may only be used in conjunction with an Air King Safety Clip.

#### Note: Air King is for Air and Water service only. NEVER use any "AIR KING" for STEAM SERVICE.

MALE NPT END			
PART NO.	SIZE	MATERIAL	
AMB1 AMB AM2 AM7 AM12 ABB1 ABB AB2 AB7 AB12 RAM2 RAM2 RAM7 RAM12	$     \begin{array}{r}       1/4" \\       3/8" \\       1/2" \\       3/4" \\       1" \\       \frac{1}{4"} \\       3/8" \\       1/2" \\       3/4" \\       1" \\       \frac{1}{2"} \\       3/4" \\       1" \\       \frac{1}{2"} \\       3/4" \\       1" \\       1" \\       1/2" \\       3/4" \\       1" \\       1" \\   \end{array} $	Malleable Iron Malleable Iron Investment Cast Carbon Steel Investment Cast Carbon Steel Investment Cast Carbon Steel Brass Brass Brass Brass Brass Brass 316 Stainless Steel 316 Stainless Steel 316 Stainless Steel	

	FEMALE NPT END			
PART NO.	SIZE	MATERIAL		
AMC1	1/4"	Malleable Iron		
AMC	3/8"	Malleable Iron		
AM3	1/2"	Investment Cast Carbon Steel		
AM8	3/4"	Investment Cast Carbon Steel		
AM13	1"	Investment Cast Carbon Steel		
ABC1	1/4"	Brass		
ABC	3/8"	Brass		
AB3	1/2"	Brass		
AB8	3/4"	Brass		
AB13	1"	Brass		
RAM3	1/2"	316 Stainless Steel		
RAM8	3/4"	316 Stainless Steel		
RAM13	1"	316 Stainless Steel		





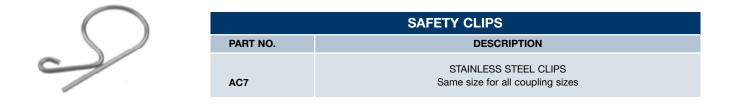
"AIR KING" BLANK CAP		
PART NO.	MATERIAL	
AMO ABO RAMO	Investment Cast Carbon Steel Brass 316 Stainless Steel	



"AIR KING" TRIPLE CONNECTOR		
PART NO.	MATERIAL	
AM10 AB10	Investment Cast Carbon Steel Brass	

		"AIR KING" UNIVERSAL SWIVELS
	PART NO.	SIZE
	AM2SWIV AM6SWIV AM7SWIV AM8SWIV	<sup>1</sup> /2" Male NPT <sup>3</sup> /4" Hose End <sup>3</sup> /4" Male NPT <sup>3</sup> /4"Female NPT

0		SAFETY CLIPS
	PART NO.	DESCRIPTION
S	AC1	SAFETY CLIPS (In bags of 25) Same size for all coupling sizes





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LANYARDS		
PART NO.	DESCRIPTION	
LR7 ACL8	Stainless Steel Synthetic Cord (In bags of 25) Same size for all coupling sizes	



"AIR KING" CLAMPS				
PART NO.	SIZE	OD. RANGE	TORQUE (FT.LBS)	
CD A4 A9 A10* A14	3/8" 1/2" 3/4" 1" 1"	17.5 - 22.2 25.4 - 30.1 28.6 - 33.3 33.3 - 38.1 38.1 - 46.4	6 6 21 21 21	

Torque values for clamps are based on "Dry Bolts". The use of lubricant on bolts will adversely effect clamp performance. \*Can be used with AM6 and AM11 Couplings.

"AIR KING" WITH FERRULES				
PART NO. SIZE OD. RANGE MATERIAL				
AM1WF AM6WF AM11WF-1 AM11WF BAM6WF	1/2" 3/4" 1" 3/4"	21.4 - 23.0 26.9 - 34.1 32.5 - 38.8 37.3 - 43.6 26.9 - 34.1	Malleable Iron Malleable Iron Malleable Iron Malleable Iron Stainless Steel	

"KING" 4 LUG QUICK-ACTING HOSE END COUPLINGS			
PART NO.	SIZE	MATERIAL	
AM16	1 <sup>1</sup> /4"	Malleable Iron	
AM21	1 <sup>1</sup> /2"	Malleable Iron	
AM26	2"	Malleable Iron	
AB16	1 <sup>1</sup> /4"	Brass	
AB21	1 <sup>1</sup> /2"	Brass	
AB26	2"	Brass	

Must be used in conjunction with an "Air King" safety clip.

"KING" QUICK-ACTING FEMALE NPT END COUPLINGS			
PART NO.	MATERIAL		
AM18	1 <sup>1</sup> /4"	Malleable Iron	
AM23	1 <sup>1</sup> /2"	Malleable Iron	
AM28	2"	Malleable Iron	
AB18	11/4"	Brass	
AB23	1 <sup>1</sup> /2"	Brass	
AB28	2"	Brass	





#### WASHERS FOR 4-LUG PART NO.

**AWR 14** Fits all sizes

WASHERS FOR 2-LUG		
PART NO.	DESCRIPTION	
AWR4* AWS6*	Black Natural Rubber Neoprene	

\*Sold only in bags of 50.



HOSE END				
PART NO.	SIZE	MATERIAL		
AMH AM1* AM5 AM6* AM11* ABH AB1* AB5 AB6* AB11*	3/8" 1/2" 5/8" 3/4" 1" 3/8" 1/2" 5/8" 3/4" 1"	Malleable Iron Investment Cast Carbon Steel Malleable Iron Investment Cast Carbon Steel Investment Cast Carbon Steel Brass Brass Brass Brass Brass Brass Brass Brass		
RAM1 RAM6 RAM11	1/2" 3/4" 1"	316 Stainless Steel 316 Stainless Steel 316 Stainless Steel		

\*These hose ends can now be crimped using the ferrules below.



CRIMP FERRULES			
PART NO.	SIZE	HOSE OD (INCH)	MATERIAL
CCF0906	1/2"	0.8438	Carbon Steel
	· -		
CCF0906	1/2"	0.8594	Carbon Steel
CCF0906	1/2"	0.8750	Carbon Steel
CCF1120	3/4"	1.0781	Carbon Steel
CCF1120	3/4"	1.0938	Carbon Steel
CCF1149	3/4"	1.1094	Carbon Steel
CCF1149	3/4"	1.1250	Carbon Steel
CCF1190	3/4"	1.1406	Carbon Steel
CCF1190	3/4"	1.1563	Carbon Steel
CCF1218	3/4"	1.1719	Carbon Steel
CCF1218	3/4"	1.1875	Carbon Steel
CCF1246	3/4"	1.2031	Carbon Steel
CCF1246	3/4"	1.2188	Carbon Steel
CCF1438	1"	1.3906	Carbon Steel
CCF1438	1"	1.4063	Carbon Steel
CCF1469	1"	1.4219	Carbon Steel
CCF1469	1"	1.4375	Carbon Steel
CCF1500	1"	1.4531	Carbon Steel
CCF1500	1"	1.4688	Carbon Steel
CCF1531	1"	1.4844	Carbon Steel
CCF1531	1"	1.5000	Carbon Steel



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## **European Compressor Couplings and Clamps**

Sizes:	<sup>3</sup> /8" to 1" (DN10 to DN25)	
Material:	Ductile Iron, Malleable Iron, Investment Cast Carbon Steel. Gold Chromate Plated	
Couplings:	Generally designed to interchange with DIN 3489:2001 couplings	
Clamps:	Generally designed to interchange with DIN 20039:1998 clamp	
Pressure:	Couplings: Claw Clamps: Non-Claw Clamp:	Maximum working pressure 150psi/10 Bar Maximum working pressure 360psi/25 Bar Maximum working pressure 232psi/16 Bar

Threads:

BSP PI. / BSPT in accordance with ISO 228

MALE ADAPTER	
PART NO.	SIZE
QDM38M QDM50M QDM75M QDM100M	3/8" 1/2" 3/4" 1"

		FEMALE ADAPTER
A DET	PART NO.	SIZE
	QDF38M QDF50M QDF75M QDF100M	<sup>3</sup> /8" 1/2" 3/4" 1"

	HOSE END	
Although	PART NO.	SIZE
Q	QDHE38M QDHE50M QDHE75M QDHE100M	<sup>3</sup> /8" (No Collar) <sup>1</sup> /2" (No Collar) <sup>3</sup> /4" (With Collar) 1" (No Collar)

	WASHERS FOR 2-LUG	
PART NO.	DESCRIPTION	Temperature Range: -29°C (-20°F)
EAWR4* AWS6*	Black Natural Rubber Neoprene	to 71°C (160°F).

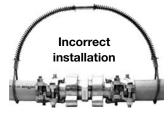
	SERIES T	SERIES TSC - TWO-BOLT SADDLE CLAMPS (MALLEABLE IRON)					
	PART NO.	SIZES	HOSE O.D. RANGE (mm)				
( ))	TSC25	5/8" - <sup>15/</sup> 16"	17 - 22				
a fee	TSC31	<sup>15</sup> /16" - 1 <sup>1</sup> /8"	22 - 29				
1	TSC34	1 <sup>1</sup> /16" - 1 <sup>1</sup> /4"	27 - 32				
25	TSC37	1 <sup>1</sup> /4" - 1 <sup>7</sup> /16"	32 - 37				
in the second second	TSC1305	1 <sup>1</sup> /2" - 1 <sup>15</sup> /16"	39 - 49				
C. Same	TSC1306	1 <sup>29</sup> /32" - 2 <sup>3</sup> /8"	48 - 60				
	TSC1307	2 <sup>3</sup> /8" - 3 <sup>1</sup> /64"	60 - 76				
	TSC1308	3 <sup>1</sup> /32" - 3 <sup>11</sup> /16"	77 - 94				
- THE	TSC1309	3 <sup>11</sup> /16" - 4 <sup>1</sup> /2"	94 - 115				
14 - C - C			WITH SAFETY CLAWS				
Cor	TSK34	11/8" - 11/4" (Investment Cast Steel)	28 - 32				
20							



### King Safety Cable Hose Restraint

When hose, couplings or clamps fail, or there is an accidental separation of the assembly, Dixon King Cable Hose Restraints minimise damage to equipment and injuries to personnel. Dixon King Cable Hose Restraints reaches across the hose fittings to provide standby safety for hose.

Spring-loaded loops in the cable ends open easily to pass over the couplings for a firm grip on the hose. Thoroughly tested with years of service. A positive safeguard for air hose connections – helps you to meet today's safety standards



#### Features:

- hose-to-hose or hose-to-rigid outlet
- King cable is the low cost answer to eliminate injuries caused by broken air
- hose connections
- highly resistant to rust and corrosion
- no tools needed easy to install and remove
- maximum working pressure: 200 PSI

AND THE CONCOURSE	STYLE W, FOR HOSE-TO-HOSE SERVICE					
	STEEL PART NO.	STAINLESS STEEL PART NO.	HOSE ID	CABLE DIAMETER	LENGTH	MAX WORKING PRESSURE
8	WB1 WB3 WA2 WA4	WB1SS N/A WB2SS N/A	<sup>1</sup> /2" - 1 <sup>1</sup> /4" <sup>1</sup> /2" - 2" 1 <sup>1</sup> /2 - 3" 4"	1/8" 3/16" 1/4" 3/8"	20 <sup>1</sup> /4" 28" 38 <sup>1</sup> /4" 44"	200 200 200 200

and the second s	STYLE W, FOR HOSE-TO-TOOL SERVICE					
$\langle \rangle$	STEEL PART NO.	STAINLESS STEEL PART NO.	HOSE ID	CABLE DIAMETER	LENGTH	MAX WORKING PRESSURE
	WSR1 WSR3 WSR2 WSR4	WSR1SS N/A WSR2SS N/A	<sup>1</sup> /2" - 1 <sup>1</sup> /4" <sup>1</sup> /2" - 2" 1 <sup>1</sup> /2 - 3" 4"	1/8" <sup>3/16</sup> " 1/4" 3/8"	20 <sup>1</sup> /4" 28" 38 <sup>1</sup> /4" 44"	200 200 200 200

KING SAFETY CABLE OPTIONS			
PART NO.	CABLE DIAMETER	DESCRIPTION	MAX WORKING PRESSURE
WSR1C	1/8"	WSR1 with safety clip & lanyard used to lock Air King couplings.	200
WB1C	1/8"	WB1 with safety clip & lanyard used to lock Air King Couplings.	200
WSR1E	1/8"	WSR1 with Stainless steel safety marine eye used to connect safety cable to a bolt on tool.	200
WA2B	1/4"	WA2 with bronze/copper ferrule for special environmental conditions.e.g.mining/offshore.	200

Dixon King Cable Hose Restraints must be installed in the extended position. (No Slack)



**Correct Installation** 

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#### **Blow Guns**



"AIR CHIEF" SAFETY BLOW GUN		
PART NO.	SIZE	
D204-30	<sup>1</sup> /4" Female NPT Inlet	

" Air Chief" Safety Gun - A basic safety blow gun for general purpose use. Tip pressure will not exceed 30 psi/2 bar, yet gives a good blast of air for cleaning. The gun has a safety tip which prevents build-up of tip pressure in the event of the outlet being obstructed or "dead ended". It complies with the requirements of OSHA 1910.242lb and 1910.95 when used on airlines of 150 psi, or less.



BLOW GUN EXTENSION		
PART NO.	SIZE EXTENSION	
BGE6 BGE10 BGE12	6" 10" 12"	

<sup>5</sup>/16" tip facilitates use in tight places. Blow gun tip thread is <sup>1</sup>/8" NPT.



BLOW GUN		
PART NO.	SIZE	
D201	<sup>1</sup> /4" Female NPT Inlet	

Rubber Tipped Blowgun - Provides leakproof seal between gun and fluid line or other opening. Also excellent for cleaning moulds or delicate surfaces where a metal tip might scratch or otherwise harm critical areas.

CAUTION - This blow gun does not have a safety by-pass to prevent build-up of tip pressure in the event of tip blockage. It may be used for cleaning purposes only if the air supply (inlet pressure) has been reduced to 30 psi or less.



PISTOL GRIP BLOWGUN		
PART NO.	SIZE	
PG700	<sup>1</sup> /4" Female NPT Inlet	

- Contoured pistol-grip for safe, comfortable handling, even with greasy hands
- Convenient "hang-up" hook
- Complys with the U.S. Dept. of Labour, OSHA Standard 1910.242(B),permitting maximum 30 psi/2 bar outlet pressure at nozzle and Standard 1910.95 regulating occupational noise level exposure
- Conforms to Title 41, Walsh-Healy Rules and Regulations P50-204.8, Safety and Health standards

