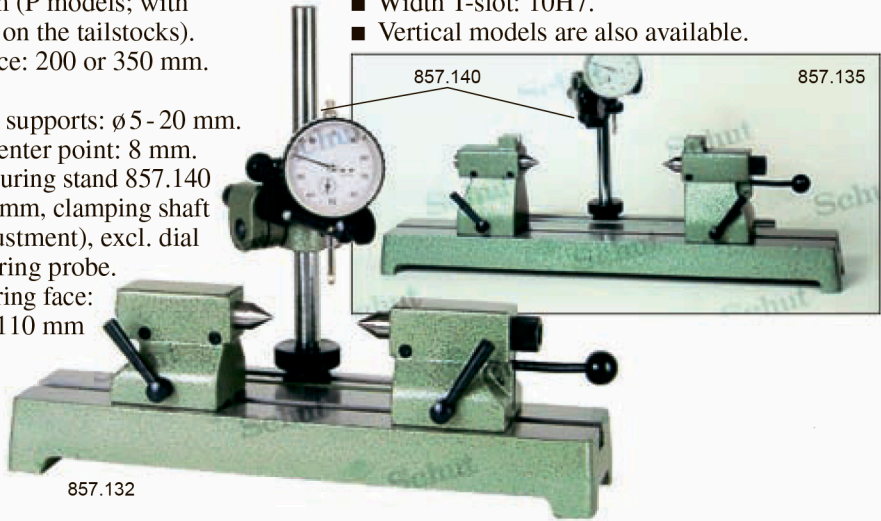


Bench centers

Cast iron base with the measuring face's accuracy according DIN 876/1. Supplied with two tailstocks, one with a fixed center point and one with an adjustable center point by means of a lever.

- Center height: 50 mm (without V-shaped supports) or 75 mm (P models; with V-shaped supports on the tailstocks).
- Max. center distance: 200 or 350 mm.
- Center points: 60°.
- Capacity V-shaped supports: \varnothing 5 - 20 mm.
- Stroke moveable center point: 8 mm.
- Delivery incl. measuring stand 857.140 (column \varnothing 16 x 220 mm, clamping shaft 8H7, with fine adjustment), excl. dial indicator or measuring probe.
- Dimensions measuring face: 350 x 110 or 500 x 110 mm (including face for measuring stand).

- Total height (incl. measuring stand): 260 mm.
- Width T-slot: 10H7.
- Vertical models are also available.



Item No.	Type	Center height mm	Max. center distance/mm	Measuring face/mm	Weight kg
857.132	RP 50-200	50	200	350 x 110	8
857.133	RP 75-200P	75	200	350 x 110	9
857.134	RP 50-350	50	350	500 x 110	11
857.135	RP 75-350P	75	350	500 x 110	12

Item No.	Description
857.174	Pair of center points with tungsten carbide point 60°
857.155	Pair of center points with bore
857.180	Pair of prism inserts
857.138	Pair of V-blocks
857.139	Pair of roller blocks
857.172	Stop
857.173	Dial indicator holder
857.140	Extra measuring stand

Center points (\varnothing 16 mm)

- With tungsten carbide point 60°, or with bore according DIN 332-A 1.6 x 3.8.



Prism inserts 90°

- Capacity: \varnothing 3 - 15 mm.
- Center height at \varnothing 10 mm: 70 mm (RP 50) or 95 mm (RP 75).



V-blocks 90° and roller blocks

- Capacity V-blocks: \varnothing 5 - 25 mm.
- Capacity roller blocks: \varnothing 2 - 40 mm.
- Center height at \varnothing 10 mm: 65 mm.
- Stop (857.172): \varnothing 8 mm.
- Dial indicator holder (857.173): shaft 8H7.

