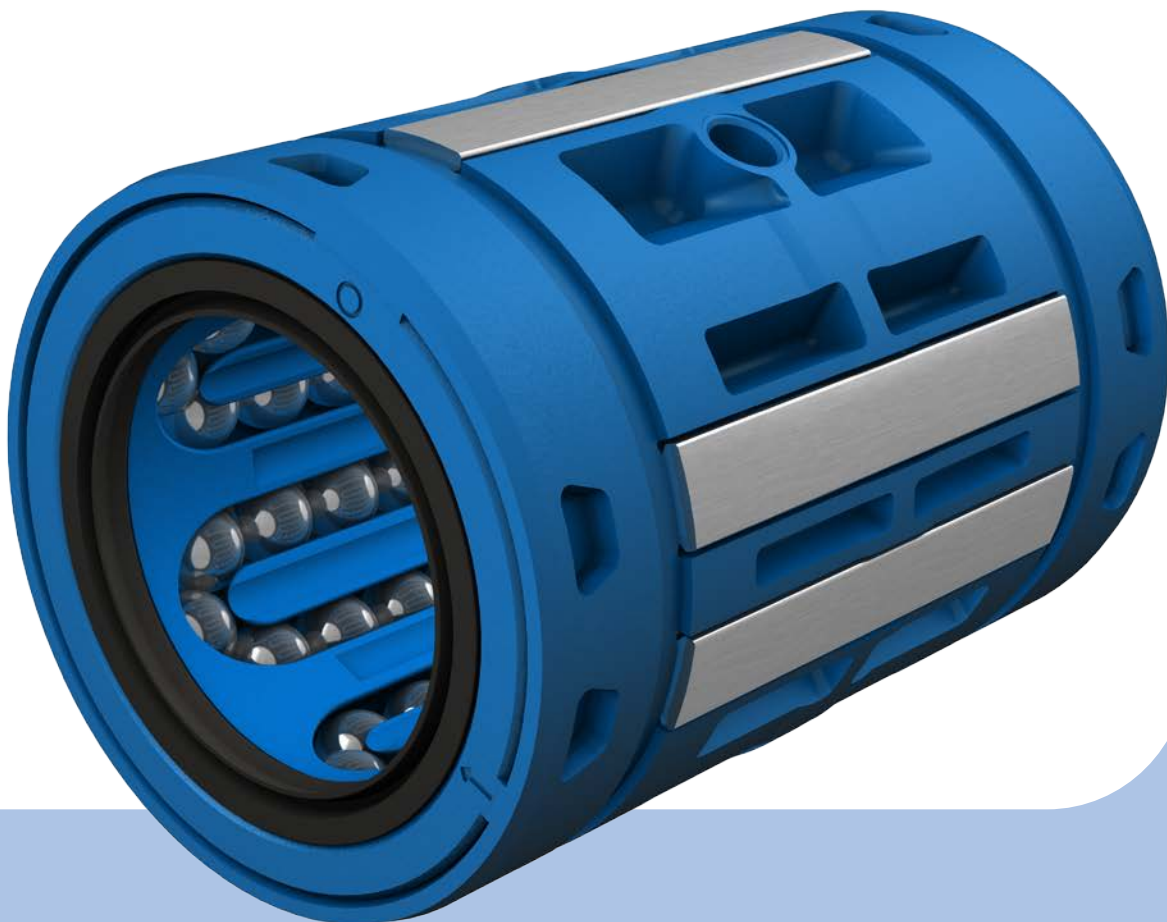


LBC, D-series

Next generation of SKF linear ball bearings and units



- Increased level of performance
- Improved lifetime
- Improved reliability and robustness
- Easier to mount



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SKF – the knowledge engineering company

From one simple but inspired solution to a misalignment problem in a textile mill in Sweden, and fifteen employees in 1907, SKF has grown to become a global industrial knowledge leader.



Over the years we have built on our expertise in bearings, extending it to seals, mechatronics, services and lubrication systems. Our knowledge network includes 46 000 employees, 15 000 distributor partners, offices in more than 130 countries, and a growing number of SKF Solution Factory sites around the world.

Research and development

We have hands-on experience in over forty industries, based on our employees' knowledge of real life conditions. In addition our world-leading experts and university partners who pioneer advanced theoretical research and development in areas including tribology, condition monitoring, asset management and bearing life theory. Our ongoing commitment to research and development helps us keep our customers at the forefront of their industries.



Meeting the toughest challenges

Our network of knowledge and experience along with our understanding of how our core technologies can be combined helps us create innovative solutions that meet the toughest of challenges. We work closely with our customers throughout the asset life cycle, helping them to profitably and responsibly grow their businesses.

Working for a sustainable future

Since 2005, SKF has worked to reduce the negative environmental impact from our own operations and those of our suppliers. Our continuing technology development introduced the SKF BeyondZero portfolio of products and services which improve efficiency and reduce energy losses, as well as enable new technologies harnessing wind, solar and ocean power. This combined approach helps reduce the environmental impact both in our own operations and in our customers'.

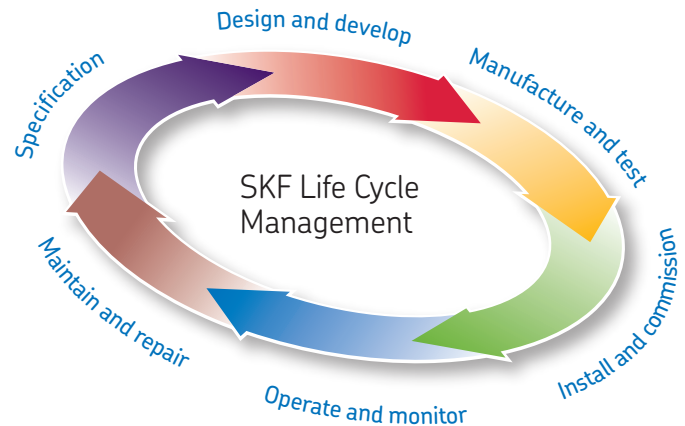
SKF Solution Factory makes SKF knowledge and manufacturing expertise available locally, to provide unique solutions and services to our customers.

Working with SKF IT and logistics systems and application experts, SKF Authorized Distributors deliver a valuable mix of product and application knowledge to customers worldwide.



Our knowledge – your success

SKF Life Cycle Management is how we combine our technology platforms and advanced services, and apply them at each stage of the asset life cycle, to help our customers to be more successful, sustainable and profitable.



Working closely with you

Our objective is to help our customers improve productivity, minimize maintenance, achieve higher energy and resource efficiency, and optimize designs for long service life and reliability.



Bearings

SKF is the world leader in the design, development and manufacture of high performance rolling bearings, plain bearings, bearing units and housings.

Innovative solutions

Whether the application is linear or rotary or a combination of the two, SKF engineers can work with you at each stage of the asset life cycle to improve machine performance by looking at the entire application. This approach doesn't just focus on individual components like bearings or seals. It looks at the whole application to see how each component interacts with the next.



Machinery maintenance

Condition monitoring technologies and maintenance services from SKF can help minimize unplanned downtime, improve operational efficiency and reduce maintenance costs.

Design optimization and verification

SKF can work with you to optimize current or new designs with proprietary 3-D modeling software that can also be used as a virtual test rig to confirm the integrity of the design.



Sealing solutions

SKF offers standard seals and custom engineered sealing solutions to increase uptime, improve machine reliability, reduce friction and power losses, and extend lubricant life.



Mechatronics

SKF fly-by-wire systems for aircraft and drive-by-wire systems for off-road, agricultural and forklift applications replace heavy, grease or oil consuming mechanical and hydraulic systems.



Lubrication solutions

From specialized lubricants to state-of-the-art lubrication systems and lubrication management services, lubrication solutions from SKF can help to reduce lubrication related downtime and lubricant consumption.



Actuation and motion control

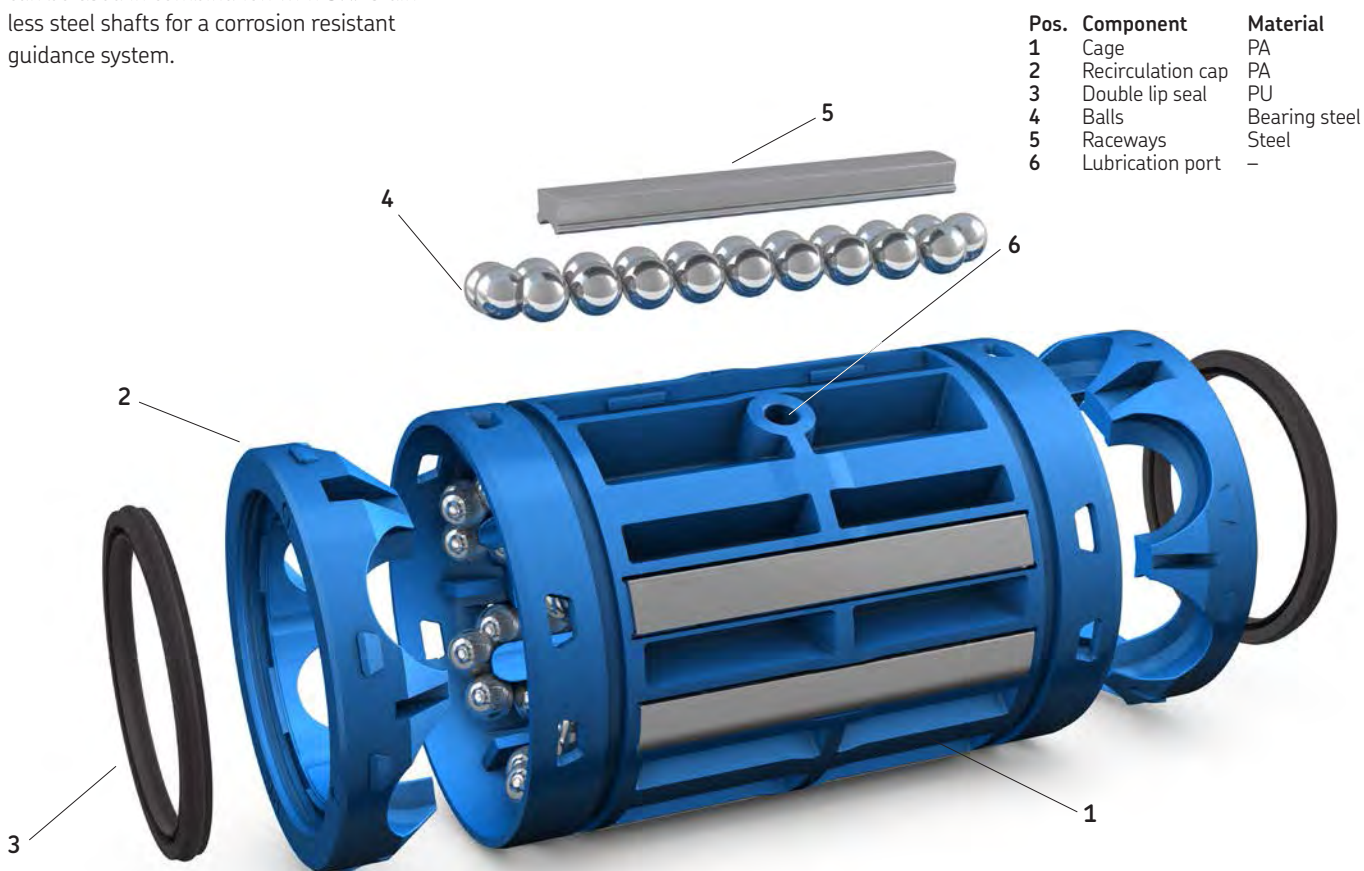
With a wide assortment of products – from actuators and ball screws to profile rail guides – SKF can work with you to solve your most pressing linear system challenges.

LBC, D-series

Next generation of SKF linear ball bearings and units

LBC, D-series is the latest range of SKF linear ball bearings, improving on the current SKF range of linear ball bearings already recognized as best in class throughout industry. LBC, D-series linear ball bearings consist of a cage and raceway segments to support ball sets and seals. The raceways with an exceptionally long track and a precision machined profile accommodate heavy loads. LBC, D-series linear ball bearings are available for shaft diameters 12 to 40 mm, with the choice of double lip seals. Bearings with stainless steel balls and raceways are available for contaminated environments. They can be used in combination with SKF stainless steel shafts for a corrosion resistant guidance system.

If required, a self-aligning version of the LBC, D-series is available. This LBCD .. D bearing accommodates tilting of the whole bearing through an angle up to ± 30 minutes of arc. The tilting feature compensates for misalignment which may be caused by significant bending of an unsupported shaft or by misalignment due to manufacturing and fitting tolerances of the adjacent construction. The cage and seals have been optimized to accommodate the self-aligning capability so that the bearing and especially the shields or seals remain concentric with the shaft.



Pos.	Component	Material
1	Cage	PA
2	Recirculation cap	PA
3	Double lip seal	PU
4	Balls	Bearing steel
5	Raceways	Steel
6	Lubrication port	-

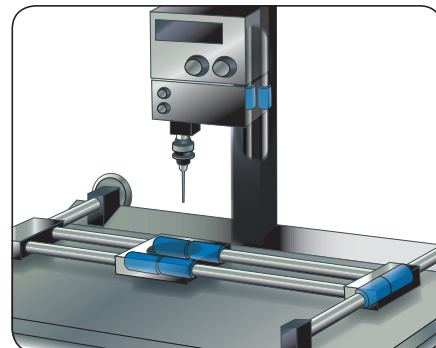
Applications

Automation machinery

Automation processes are often based on linear ball bearing slides. These enable the insertion, exact positioning and removal of work pieces.

Customer benefits

- High running accuracy
- Can be used in harsh / polluted environment
- High speed
- Efficient sealing provides long service life

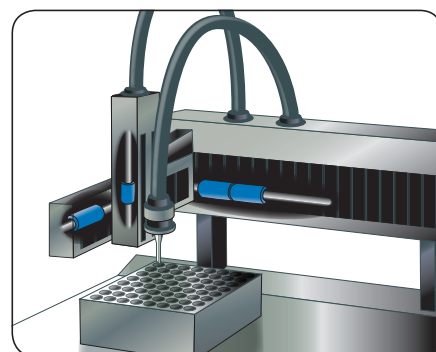


Pick and place machines

Machines performing pick and place tasks, robots in laboratories or automated handling machines, can be equipped with linear ball bearings.

Customer benefits

- High running accuracy
- Can be used in clean environment
- High speed

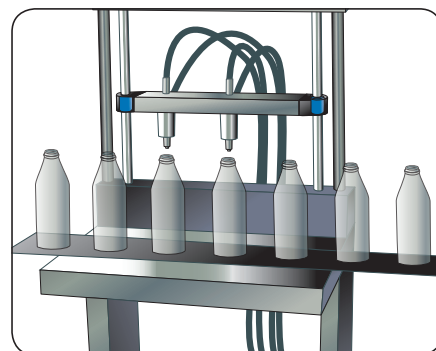


Filling machines

The fillers move up and down to fill bottles that slide down the production line. The vertical movement is supported by linear ball bearings.

Customer benefits

- Special grease enables usage with food (optional)
- Pre-lubrication and double lip seals provide long lifetime
- Long service time

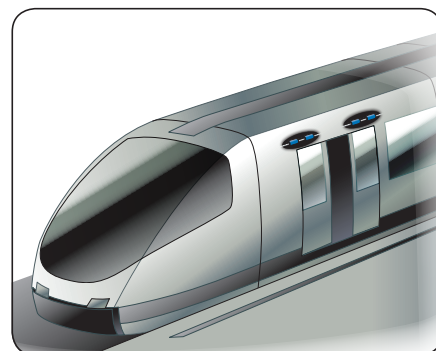


Platform screen doors

The door systems contain linear ball bearings, which guide the parallel movement of the door to the side of the vehicle.

Customer benefits

- Low maintenance and long service intervals
- Smooth running performance enables easy door movement
- Bearings are sealed from contamination by double-lip seals

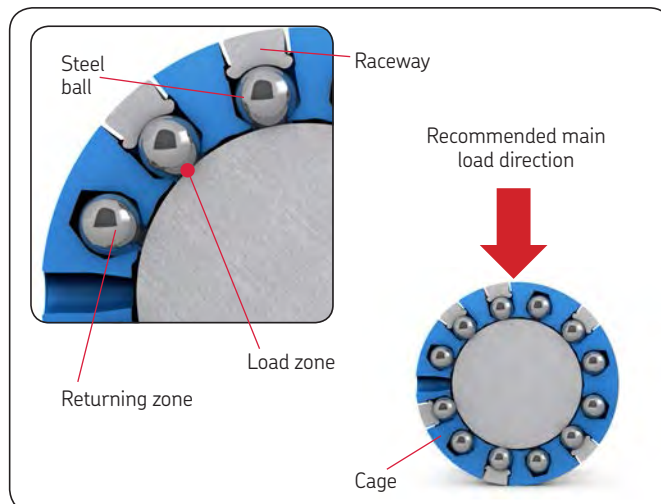


It is strongly recommended that the application of bearings proposed by SKF are tested in operational conditions as close as possible to real ones. Please contact SKF in case of any further questions.

Features and benefits

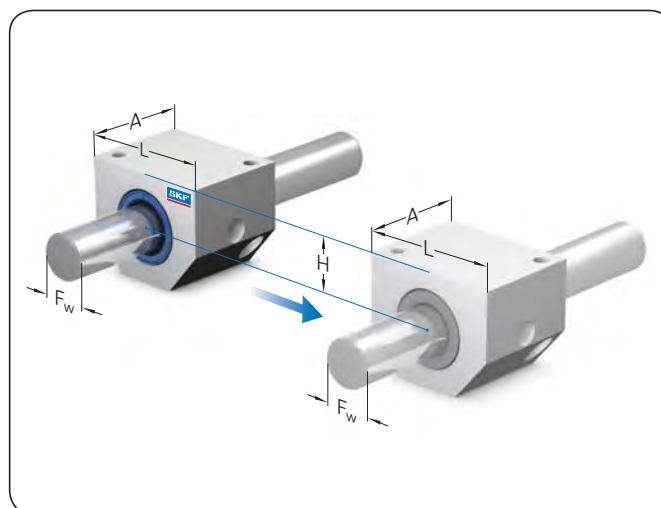
Improved load ratings and lifetime

Depending on the specific bearing size, the LBC, D-series linear ball bearings can deliver up to 15% higher dynamic load carrying capacity and up to 50% longer bearing lifetime than previous LBC designs. Optimized ball tracks and larger rolling elements enable the performance increases and consequently, greater reliability and productivity for the application. Higher load carrying capacity also gives product designers and manufacturers the flexibility to downsize designs or to increase loading.



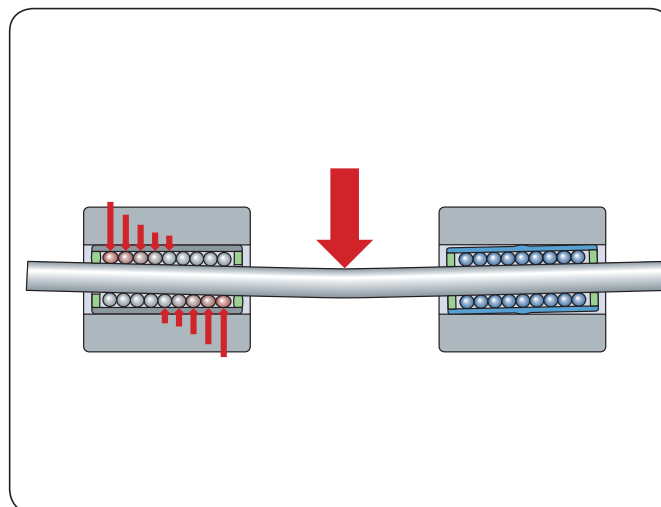
Full ISO interchangeability

LBC, D-series linear ball bearings are manufactured according to ISO 10285 dimensions and tolerances, making them fully interchangeable with previous LBC or ISO Series 3 bearings. For product designers and manufacturers, the new LBC, D-series bearings offer a flexible, drop-in replacement option for existing equipment designs.



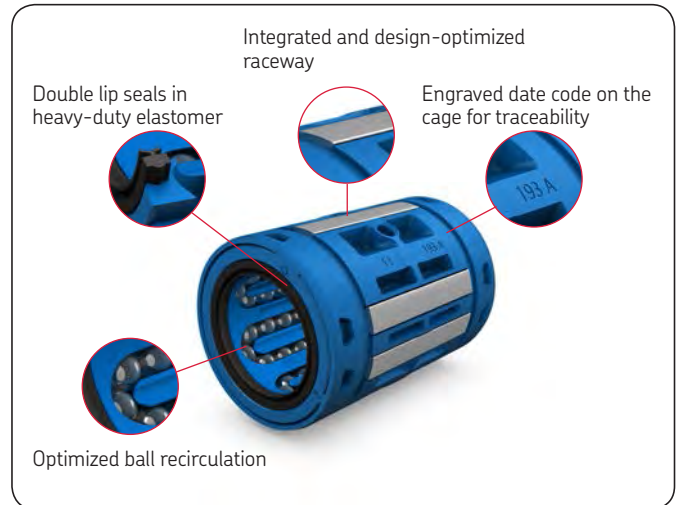
Self-aligning capability

The LBC, D-series linear ball bearings include the self-aligning LBCD .. D variant. Self-aligning LBCD .. D linear ball bearings can accommodate tilting of the whole bearing through an angle of ± 30 minutes of arc. This tilting feature compensates for misalignments caused by fitting or manufacturing tolerances of the adjacent construction, or by significant bending of an unsupported shaft. The LBCD .. D bearing cage, seals and shields have been optimized to accommodate the self-aligning feature so that the bearing, shields and seals remain concentric with the shaft. LBCD .. D bearings ensure good running characteristics despite misalignment, ultimately resulting in increased bearing lifetime and reduced maintenance demands.



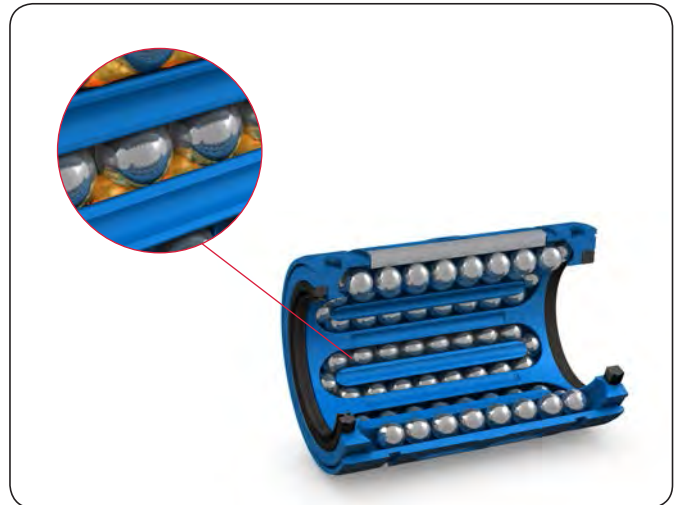
Optimized cage design

LBC, D-series bearings have an optimized cage design with few components than with previous designs; a reduction that increases the reliability of the bearing and the application. The new cage design features larger ball sizes, ball tracks, grease reservoir and recirculation channels. This combination of features helps ensure smooth operation with less friction and noise, making LBC, D-series bearings a good option even for sensitive applications such as the medical industry.



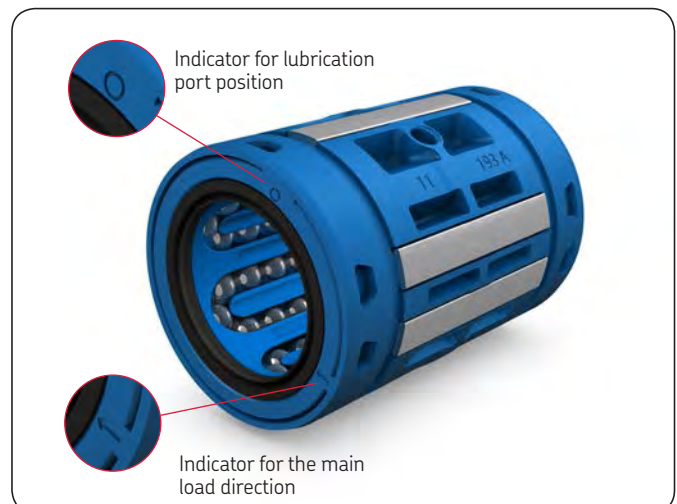
Factory pre-lubrication

All LBC, D-series bearings and units are factory-lubricated with the optimum amount of SKF LGEP2 grease. Pre-lubrication means LBC, D-series bearings arrive "shaft ready" to help reduce assembly times and mounting mistakes, while no lubrication requirements after mounting helps to cut cost. Food compatible grease and other greases are available on request.



Easier mounting

To help make bearing mounting procedures more ergonomic, LBC, D-series bearings feature two indicator marks on the front side: one for main load direction, one for lubrication port position. The indicators enable fast bearing orientation in the housing, reducing the risk of errors as well as bearing mounting times.



Technical and calculation data

Permissible operating conditions

The correct functioning of a linear ball bearing guidance system can only be maintained if the principal operating limits are not exceeded. The validity of the operating life calculations depends on the observance of the operating conditions described below.

Dynamic values

LBC, D-series linear ball bearings can reach a maximum speed of $v_{\max} = 5$ m/s.

The maximum permissible acceleration is $a_{\max} = 100$ m/s².

Permissible operating temperature

The permissible operating temperature range for continuous operation of SKF linear ball bearings is from -20 to $+80$ °C and is determined by the cage and seal materials. Lower and higher temperatures can be tolerated for brief periods.

Table 1

Sliding and starting friction values for lubricated LBCR and LBCD, D-series linear ball bearings with two seals.

Bearing size	Friction forces	
	Running	Starting
–	N	N
12	2,5	5
16	3	7
20	4	8
25	5	11
30	7	14
40	8	19

Friction

Friction in a linear guidance system is affected, apart from the loading, by a number of other factors, notably the type and size of the bearing, the operating speed, as well as the quality and the quantity of lubricant used (→ table 1).

Calculation bases and factors of influence

Static safety factor

The static safety factor is expressed as the relationship between the static load rating and the maximum static bearing load.

The static safety factor indicates the level of safety against permanent plastic deformation of the steel balls, raceways and guide shaft and is calculated according to formulae 1 and 2.

$$[1] P_0 = \frac{F_{\max}}{f_m f_{l0} f_{h0}}$$

$$[2] s_0 = \frac{C_0}{P_0}$$

where

C_0 = basic static load rating [N]

f_m = factor for misalignment

f_{l0} = factor for direction of load

f_{h0} = factor for surface hardness of shaft

F_{\max} = maximum external static load [N]

P_0 = maximum static load [N]

s_0 = static safety factor

Depending on the operating conditions and requirements on the quietness on running, a static safety factor s_0 according to table 2 is recommended based on experience.

Table 2

Recommended static safety (minimum values)

Operating conditions

	s_0	
	from	up to
Smooth vibration free	1	2
Normal running	2	4
Shock loads or vibration	3	5

Table 3

Raceway length l_t of the different linear ball bearing sizes

Type	l_t
LBC. 12 D	18,4
LBC. 16 D	21,2
LBC. 20 D	27,6
LBC. 25 D	37,2
LBC. 30 D	45,4
LBC. 40 D	50,8

Table 4

Factor f_s depending on the ratio l_g/l_t

l_g/l_t	f_s
1,0	1,00
0,9	0,91
0,8	0,82
0,7	0,73
0,6	0,63
0,5	0,54
0,4	0,44
0,3	0,34
0,2	0,23
0,1	0,13

Modified basic rating life

If the load situation is known and the factors have been determined, then the equivalent dynamic load and modified basic rating life can be calculated according to the following formulae.

$$[3] P = \frac{F}{f_m f_l f_h f_i}$$

$$[4] L_{ns} = 100 c_1 c_2 f_s \left(\frac{C}{F} \right)^3$$

where

- L_{ns} = modified basic rating life [km]
- c_1 = factor for reliability¹⁾
- c_2 = factor for operating conditions¹⁾
- f_s = factor for stroke length
- f_m = factor for misalignment¹⁾
- f_l = factor for direction of load
- f_h = factor for surface hardness of shaft¹⁾
- f_i = factor for the number of loaded bearings per shaft
- C = dynamic load rating [N]
- F = external bearing load [N]
- P = equivalent dynamic load

Requisite reliability

Factor c_1 is used for lifetime calculations where a reliability higher than 90% is needed. The corresponding values can be found in (→ **table 5**).

Table 5

Factor c_1 for reliability

Reliability %	L_{ns}	c_1
90	L_{10s}	1
95	L_{5s}	0,62
96	L_{4s}	0,53
97	L_{3s}	0,44
98	L_{2s}	0,33
99	L_{1s}	0,21

¹⁾ These factors, including an explanation as well as detailed calculation examples, can be found in the SKF technical handbook, publication 6402.

Operating conditions

The lubrication effectiveness is strongly dependent on the degree of separation between the steel balls and raceway surfaces in the contact zones. A specific minimum viscosity is required for the formation of an effectively separating lubricating film at operating temperature, taking into account the kinematic conditions. Assuming a normal level of cleanliness of the guide shaft as well as effective sealing, factor c_2 depends on the viscosity ratio κ exclusively. κ designates the ratio between the actual kinematic viscosity and the requisite minimum viscosity (→ **formula 5**)

$$[5] \kappa = \frac{\nu}{\nu_1}$$

where

κ = viscosity ratio

ν = actual kinematic viscosity [mm²/s]

ν_1 = requisite minimum viscosity [mm²/s]

The requisite minimum viscosity ν_1 for a LBCR ... D linear bearings depends on the mean speed (→ **diagram 1**)

The value for ν_1 can be related to the actual viscosity ν according to formula [5] in order to obtain κ . Now c_2 can be taken from the following diagram (→ **diagram 2**). If the viscosity ratio ν is less than 1, a lubricant with EP additives is recommended. If lubricants with EP additives are used, the higher value for c_2 can be used for calculation.

Diagram 2

Determining factor c_2 for operating conditions

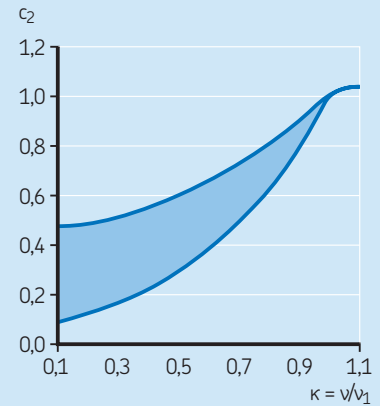
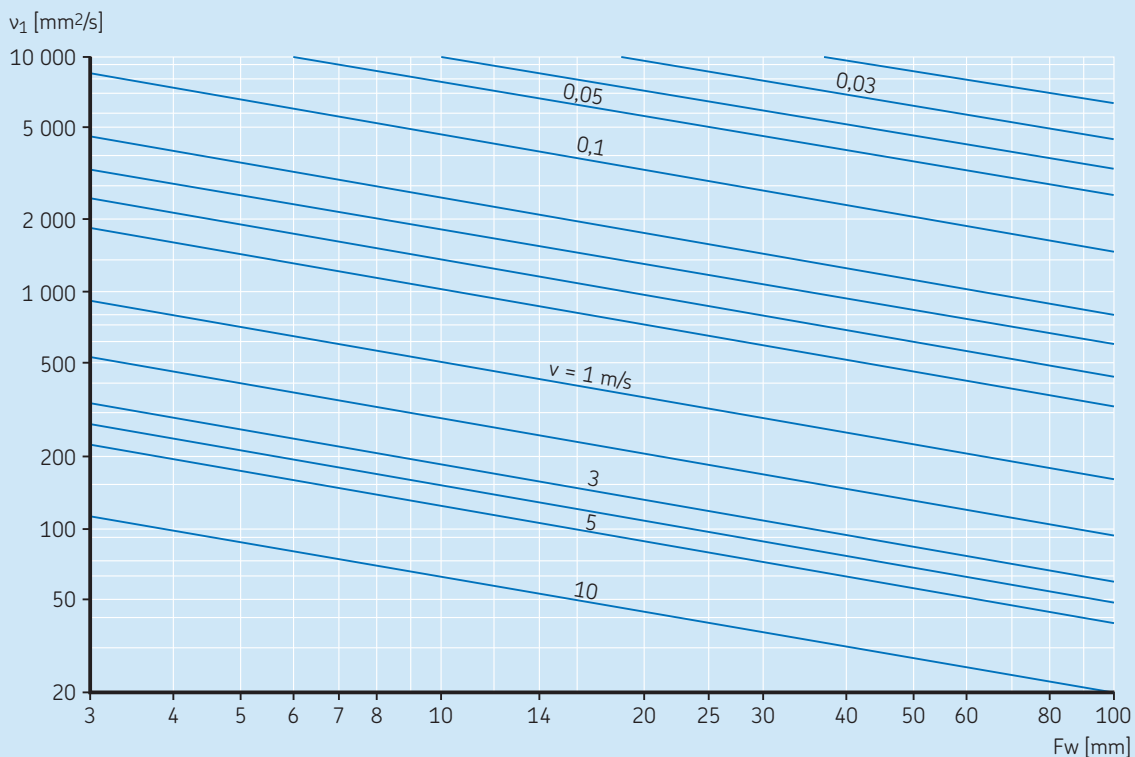


Diagram 1

Requisite kinematic viscosity ν_1



Impact of stroke length, factor f_s

Strokes shorter than the raceway length of the linear ball bearing (→ **table 3, page 10**) have a negative influence on the achievable life of a guidance system. Based on the ratio of the single stroke length l_s relative to raceway length l_t , factor f_s is determined according to **table 4, page 10**.

Number of loaded bearings per shaft, factor f_i

Most linear ball bearing configurations feature two (or more) bearings mounted on one shaft. The load distribution on these various bearings is strongly influenced by the mounting accuracy, the manufacturing quality of the adjacent components, and in particular, the distance between the bearings. Factor f_i takes these influences on bearing loading into account based on the number of bearings per shaft and the distance between them (→ **table 6**).

Note

This factor has no influence when the bearings are mounted in the same accurate drilling as used in the original housings from SKF.

Influence of load direction, factors f_i and f_{i0}

Linear ball bearings and units of the LBCR and LBCD, D-series design must be mounted so that the line of action of the load falls within the main load direction which is marked on the end of the cage, see C_{max} and $C_{0\ max}$ values in the data table (→ **Easier mounting, page 9**).

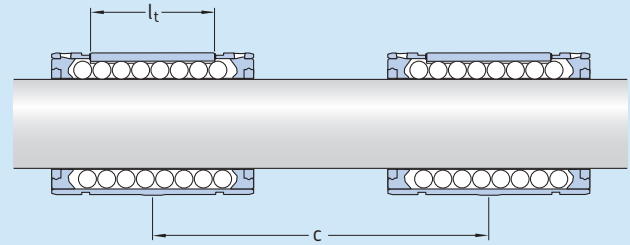
If the direction of the load deviates from the optimum, the load ratings must be corrected using the factors f_i and f_{i0} (→ **diagram 3**).

In case the load direction is unknown the C_{min} and $C_{0\ min}$ values shown in the data table do apply.

Mounting and maintenance

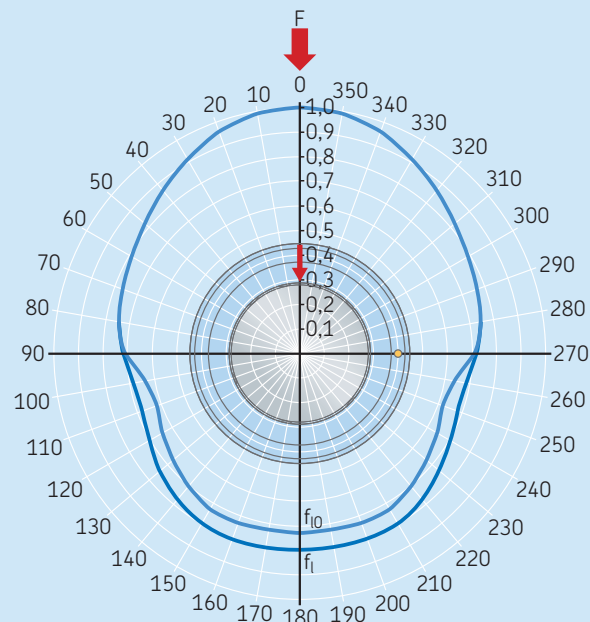
Mounting instructions as well as methods for the required axial fixation for the LBC, D-series bearings can be found in the SKF technical handbook, publication 6402. This publication also includes maintenance instructions.

Table 6

Factor f_i for number of loaded bearings per shaft

Number of bearings	If $c \geq 1,5 l_t$ f_i	If $c < 1,5 l_t$ f_i
1	1	1
2	1	0,81
3	1	0,72

Diagram 3

Factors f_i and f_{i0} related to the direction of load for LBCR and LBCD linear ball bearings

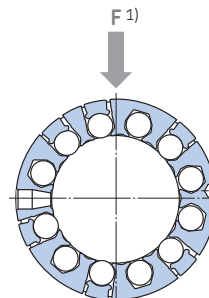
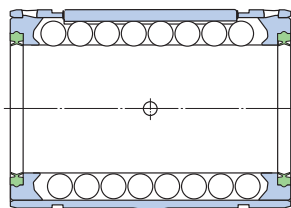
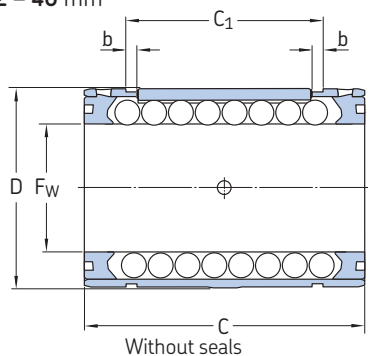
Product overview

– Standard range

Product	Type	Size mm	Max load ratings [N] dynamic /static	Comments	ISO-series	Page no.
Linear ball bearings						
	LBCR .. D	12 to 40	11 200/8 300		3	13
	LBCD .. D	12 to 40	9 650/5 700	Self-aligning ^{*)}	3	13
Linear bearing units						
	LUCD .. D	12 to 40	9 650/5 700	LBCD .. D bearing Self-aligning ^{*)}	3	17
	LUCE .. D	12 to 40	9 650/5 700	LBCD .. D bearing Self-aligning ^{*)} Clearance adjustable	3	18
	LUND .. D	12 to 40	9 650/5 700	LBCD .. D bearing Self-aligning ^{*)}	3	19
	LUNE .. D	12 to 40	9 650/5 700	LBCD .. D bearing Self-aligning ^{*)} Clearance adjustable	3	20
	LVCR .. D	12 to 40	11 200/8 300	LBCR .. D bearing	3	21
	LTCD .. D	12 to 40	15 600/11 400	Tandem LBCD .. D bearing Self-aligning ^{*)}	3	22
	LQCD .. D	12 to 40	25 500/22 800	Quadro LBCD .. D bearing Self-aligning ^{*)}	3	23

* Automatic compensation of shaft misalignments of up to max. ±30 angular minutes.

Closed design
 F_w 12 – 40 mm



Without seals With 2 double lip seals

Dimensions						No. of ball rows		Basic load ratings				Mass	Designations	
F _w	D	C	C ₁	b		dynamic		static		kg	Linear ball bearing without seals		with 2 double lip seals	
						C		C ₀						
						min	max	min	max					
mm						N						–		
12	22	32	22,6	1,3	5	930	1 370	695	1 120	0,02	LBCR 12 D	LBCR 12 D-2LS		
16	26	36	24,6	1,3	5	1 080	1 600	800	1 290	0,026	LBCR 16 D	LBCR 16 D-2LS		
20	32	45	31,2	1,6	6	2 200	3 250	1 630	2 650	0,056	LBCR 20 D	LBCR 20 D-2LS		
25	40	58	43,7	1,85	6	3 100	4 550	2 360	3 800	0,108	LBCR 25 D	LBCR 25 D-2LS		
30	47	68	51,7	1,85	6	4 800	7 100	3 550	5 700	0,122	LBCR 30 D	LBCR 30 D-2LS		
40	62	80	60,3	2,15	6	7 650	11 200	5 100	8 300	0,205	LBCR 40 D	LBCR 40 D-2LS		

¹⁾ Direction for max. load ratings

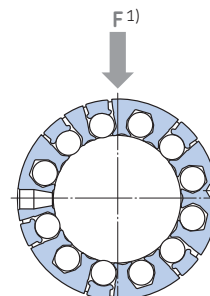
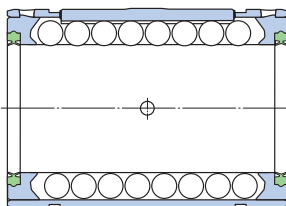
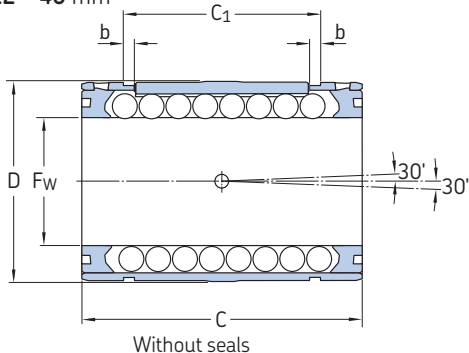
Upon request, these bearings are available in stainless steel version, identified by a HV6 suffix in the designation, e.g. LBCR 20 D-2LS/HV6

Linear ball bearings are available with double lip seal on one side only (seal located on the right side of the bearing - marked with the SKF logo on the cage). Designation example: LBCR 20 D-LS

Linear ball bearings – LBCD .. D

Self-aligning closed design

F_w 12 – 40 mm



Without seals

With 2 double lip seals

Dimensions						No. of ball rows		Basic load ratings				Mass	Designations	
F _w	D	C	C ₁	b		dynamic		static		kg	Linear ball bearing without seals		with 2 double lip seals	
						C		C ₀						
						min	max	min	max					
mm						N						–		
12	22	32	22,6	1,3	5	800	1 220	570	930	0,02	LBCD 12 D	LBCD 12 D-2LS		
16	26	36	24,6	1,3	5	950	1 400	655	1 060	0,025	LBCD 16 D	LBCD 16 D-2LS		
20	32	45	31,2	1,6	6	1 730	2 550	1 120	1 800	0,055	LBCD 20 D	LBCD 20 D-2LS		
25	40	58	43,7	1,85	6	2 600	3 800	1 430	2 320	0,106	LBCD 25 D	LBCD 25 D-2LS		
30	47	68	51,7	1,85	6	3 800	5 600	2 320	3 750	0,120	LBCD 30 D	LBCD 30 D-2LS		
40	62	80	60,3	2,15	6	6 550	9 650	3 350	5 700	0,200	LBCD 40 D	LBCD 40 D-2LS		

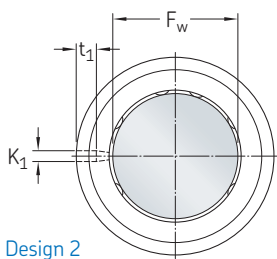
¹⁾ Direction for max. load ratings

Upon request, these bearings are available in stainless steel version, identified by a HV6 suffix in the designation, e.g. LBCD 20 D-2LS/HV6

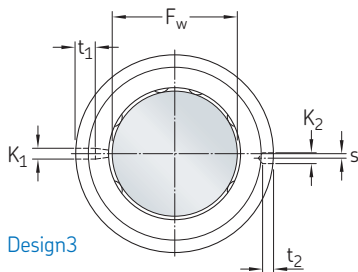
Linear ball bearings are available with double lip seal on one side only (seal located on the right side of the bearing - marked with the SKF logo on the cage). Designation example: LBCD 20 D-LS

Closed design

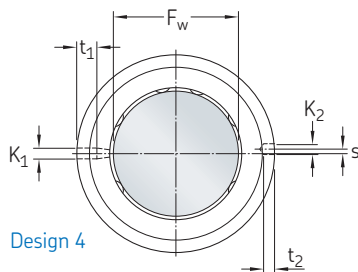
F_w 12 – 40 mm



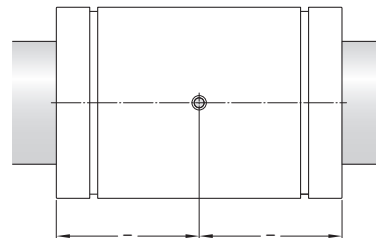
Design 2



Design 3



Design 4



Dimensions						Design	Appropriate grease fittings ¹⁾	Grub screws ²⁾	Pins ³⁾ Diameter
F _w	K ₁ ⁴⁾	t ₁	K ₂ ⁵⁾	t ₂	s				
mm						-	-		mm
12	3,0	2,6	-	-	-	2	VN-LHC 20	M 4	3
16	3,0	2,6	-	-	-	2	VN-LHC 20	M 4	3
20	3,0	2,6	-	-	-	2	VN-LHC 20	M 4	3
25	3,5	4,5	3,0	1,4	1,5	3	VN-LHC 40	M 5	3,5 / 3
30	3,5	4,5	3,0	2,3	2	4	VN-LHC 40	M 5	3,5 / 3
40	3,5	4,5	3,0	2,7	1,5	4	VN-LHC 40	M 5	3,5 / 3

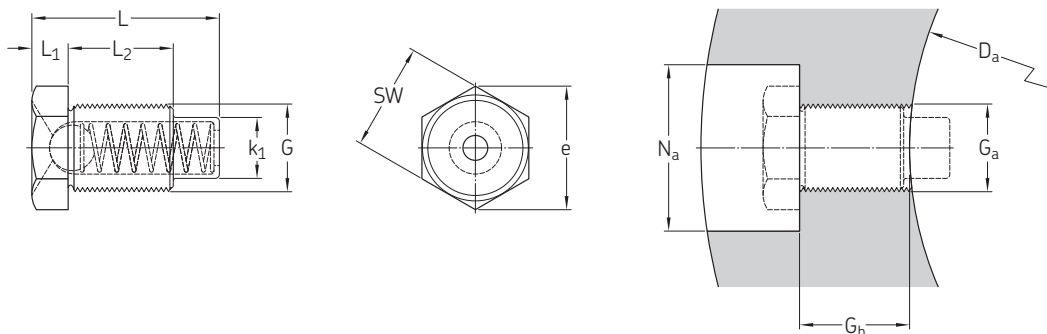
¹⁾ Recommendations for holes to take grease fittings: → page 15

²⁾ Grub screws according to DIN EN 27435 or DIN EN ISO 4028.

³⁾ Straight pins according to DIN EN ISO 2338, slotted pins - DIN EN ISO 8752 or grooved pins - DIN EN ISO 8739 and DIN EN ISO 8744.

⁴⁾ For relubrication as well as location of linear bearing in SKF housings.

⁵⁾ Alternative bore hole for location in specific housings from other manufacturers.



Dimensions									Designations	Attachment dimensions ²⁾			
Bearing	Grease fitting							Grease fitting	Housing				
F _w	G	L	L ₁	L ₂	k ₁	e	SW		D _a	G _a	G _b ±0,2	N _a ¹⁾	
mm	–	mm						–	mm	–	mm		
12	M4	7,7	1,5	3,5	3,0	5,5	5	VN-LHC 20	22	M 4	3,8	13	
16	M4	7,7	1,5	3,5	3,0	5,5	5	VN-LHC 20	26	M 4	3,8	13	
20	M4	7,7	1,5	3,5	3,0	5,5	5	VN-LHC 20	32	M 4	3,8	13	
25	M5	11,1	2,0	5,0	3,5	6,6	6	VN-LHC 40	40	M 5	5,2	15	
30	M5	11,1	2,0	5,0	3,5	6,6	6	VN-LHC 40	47	M 5	5,2	15	
40	M5	11,1	2,0	5,0	3,5	6,6	6	VN-LHC 40	62	M 5	5,2	15	

¹⁾ N_a: for LUC and LUN housings size 12, 16 and 20 different bore diameter.
²⁾ Recommended also for customized housings

Linear bearing units, ISO series 3

A comprehensive range of linear ball bearing units are available. In addition to the basic design - a housing containing a single bearing, there are also flanged units as well as tandem and quadro units available.

Linear bearing units consist of a light-weight, cast aluminium housing that has been optimized to provide high strength and stiffness. Due to their light weight, acceleration and inertia forces are kept to a minimum. LUC .. D linear bearing units are available for shaft diameters ranging from 12 to 40 mm.



LUCD .. D

LUCD .. D linear bearing units offer a simple means of creating an economical linear guidance system. LUCD .. D linear bearing units (for shaft diameters ranging from 12 to 40 mm) are normally supplied with a self-aligning LBCD .. D shielded or optional sealed linear ball bearing. A grease fitting serves to retain the bearing axially and prevent it from turning.



LUCE .. D

LUCE .. D linear bearing units are similar in design to the LUCD .. D units but instead of a closed housing, these units have an open housing with an adjustment screw. These units are typically used for arrangements requiring zero clearance or preload.



LUND .. D

LUN .. D linear bearing units are supplied as standard with shielded or sealed self-aligning linear ball bearings. Two versions are available: closed (LUND .. D) and adjustable (LUNE .. D).

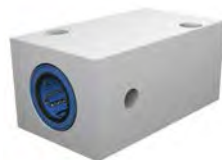
In contrast to the LUC .. D linear bearing unit previously described, the extruded aluminium housing envelops the linear ball bearing along its entire length.

The bearings can be retained in position axially and also prevented from turning via the grease fitting. These units can be relubricated.



LVCR .. D

LVCR .. D flanged linear bearing units consist of a closed flanged cast iron housing fitted with a rigid LBCR .. D linear ball bearing (12 to 40 mm). The bearing, sealed on both sides, is located axially by a dowel pin. The flange is machined on both faces to enable mounting on the front or rear in either direction. Flanged linear bearing units are not designed for relubrication.



LTCD .. D

LTC .. D tandem linear bearing units consist of a solid extruded aluminium housing and two self-aligning linear ball bearings

mounted one behind the other. A grease fitting is used to secure each bearing in position to prevent it from turning.

Tandem linear bearing units enable the construction of linear guidance systems such as tables of any required width. The housing can be attached to its supporting surface from below using socket head cap screws or from above via the two threaded holes in the housing. The linear ball bearings are supplied with one seal on the external end, as standard. Shaft diameters range from 12 to 40 mm.



LQCD .. D

LQC .. D quadro linear bearing units consist of a one-piece aluminium housing with two bores arranged in parallel, each with two self-aligning linear ball bearings. The bearings are sealed on the external ends only. The bearings are retained in position axially and also prevented from turning via the grease fitting or dowel pin. Relubrication is possible.

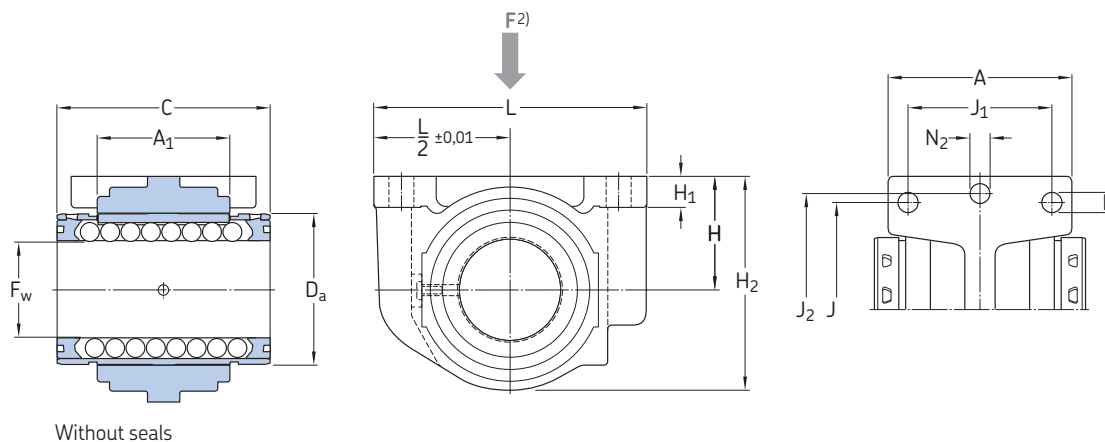
LQCD .. D quadro units used in combination with LEAS tandem shaft blocks (closed design) (→ *Linear bearings and units*, 4182 EN, **page 46**) makes it possible to create simple linear slides and tables (→ *Linear bearings and units*, 4182 EN, **page 49 to 51**).

All quadro units can be attached to their support surface either with socket head cap screws inserted from below or via the threaded holes in the housing.

Note

All linear ball bearing units (12 to 40 mm) can be fitted with non-self-aligning linear ball bearings on request.

Closed housing, can be relubricated, equipped with LBCD .. D bearing, self-aligning
 F_w 12 – 40 mm



Dimensions														Basic load ratings				Mass	Designations	
F _w	A	A ₁	C	D _a	H ±0,01	H ₁	H ₂	J	J ₁	J ₂	L	N ¹⁾	N ₂ ¹⁾	C min	max	C ₀ min	max		Linear ball bearing unit without seals	with 2 double lip seals
mm														N				kg	–	
12	31	20	32	22	18	6	34,5	32	23	42	52	4,3	5,3	800	1 220	570	930	0,058	LUCD 12 D	LUCD 12 D-2LS
16	34,5	22	36	26	22	7	40,5	40	26	46	56	4,3	5,3	950	1 400	655	1 060	0,074	LUCD 16 D	LUCD 16 D-2LS
20	41	28	45	32	25	8	48	45	32	58	70	4,3	6,4	1 730	2 550	1 120	1 800	0,157	LUCD 20 D	LUCD 20 D-2LS
25	52	40	58	40	30	10	58	60	40	68	80	5,3	6,4	2 600	3 800	1 430	2 320	0,308	LUCD 25 D	LUCD 25 D-2LS
30	59	48	68	47	35	10	67	68	45	76	88	6,4	6,4	3 800	5 600	2 320	3 750	0,39	LUCD 30 D	LUCD 30 D-2LS
40	74	56	80	62	45	12	85	86	58	94	108	8,4	8,4	6 550	9 650	3 350	5 700	0,66	LUCD 40 D	LUCD 40 D-2LS

LUCD .. D linear ball bearing units are available on request with ball bearings in stainless steel execution. Designation: e.g. LUCD 20 D-2LS/HV6

LUCD .. D linear ball bearing units can also be fitted with rigid linear ball bearings of type LBCR .. D. Designation: e.g. LUCR 20 D-2LS.

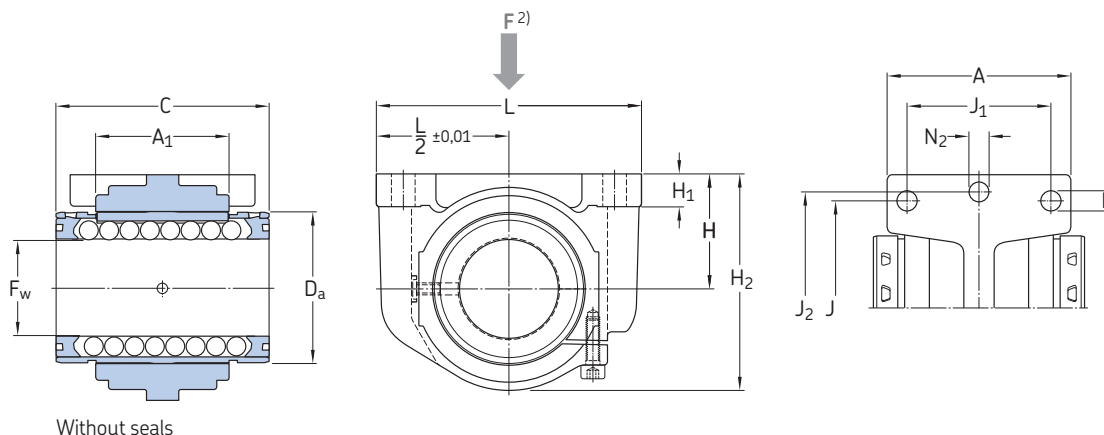
For suitable shaft blocks LSCS/LSNS for these bearing units → *Linear bearings and units* (4182 EN).

¹⁾ For cylindrical screws with internal hexagon to DIN 912 / ISO 4762.

²⁾ Direction for max. load ratings

Slotted housing, can be relubricated, clearance adjustable, equipped with LBCD .. D bearing, self-aligning

F_w 12 – 40 mm



Without seals

Dimensions														Basic load ratings				Mass	Designations	
F _w	A	A ₁	C	D _a	H ±0,01	H ₁	H ₂	J	J ₁	J ₂	L	N ¹⁾	N ₂ ¹⁾	C min	max	C ₀ min	max		Linear ball bearing unit without seals	with 2 double lip seals
mm														N				kg	–	
12	31	20	32	22	18	6	34,5	32	23	42	52	4,3	5,3	800	1 220	570	930	0,058	LUCE 12 D	LUCE 12 D-2LS
16	34,5	22	36	26	22	7	40,5	40	26	46	56	4,3	5,3	950	1 400	655	1 060	0,074	LUCE 16 D	LUCE 16 D-2LS
20	41	28	45	32	25	8	48	45	32	58	70	4,3	6,4	1 730	2 550	1 120	1 800	0,157	LUCE 20 D	LUCE 20 D-2LS
25	52	40	58	40	30	10	58	60	40	68	80	5,3	6,4	2 600	3 800	1 430	2 320	0,308	LUCE 25 D	LUCE 25 D-2LS
30	59	48	68	47	35	10	67	68	45	76	88	6,4	6,4	3 800	5 600	2 320	3 750	0,39	LUCE 30 D	LUCE 30 D-2LS
40	74	56	80	62	45	12	85	86	58	94	108	8,4	8,4	6 550	9 650	3 350	5 700	0,66	LUCE 40 D	LUCE 40 D-2LS

Upon request LUCE .. D linear ball bearing units are available with ball bearings in stainless steel execution. Designation: e.g. LUCE 20 D-2LS/HV6

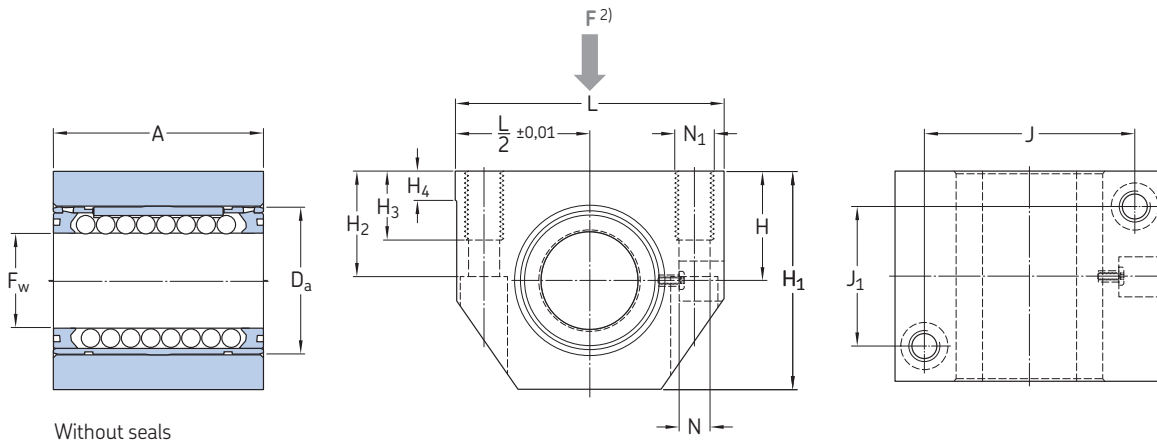
LUCE .. D linear ball bearing units can also be fitted with rigid linear ball bearings of type LBCR ... D. Designation: e.g. LUCS 20 D-2LS.

For suitable shaft blocks LSCS/LSNS for these bearing units → *Linear bearings and units* (4182 EN).

¹⁾ For cylindrical screws with internal hexagon to DIN 912 / ISO 4762.

²⁾ Direction for max. load ratings

closed housing, can be relubricated, equipped with LBCD .. D bearing, self-aligning
 F_w 12 – 40 mm



Without seals

Dimensions													Basic load ratings				Mass	Designations	
F _w	A	D _a	H ±0,01	H ₁	H ₂	H ₃	H ₄	J	J ₁	L	N ¹⁾	N ₁ ¹⁾	C min	max	C ₀ min	max		Linear ball bearing unit without seals	with 2 double lip seals
mm													N				kg	–	
12	32	22	18	35	16,5	11	6	32	23	43	4,3	M 5	800	1 220	570	930	0,098	LUND 12 D	LUND 12 D-2LS
16	37	26	22	42	21	13	7	40	26	53	5,3	M 6	950	1 400	655	1 060	0,166	LUND 16 D	LUND 16 D-2LS
20	45	32	25	50	24	18	7,5	45	32	60	6,6	M 8	1 730	2 550	1 120	1 800	0,268	LUND 20 D	LUND 20 D-2LS
25	58	40	30	61	29	22	8,5	60	40	78	8,4	M 10	2 600	3 800	1 430	2 320	0,556	LUND 25 D	LUND 25 D-2LS
30	68	47	35	70	34	22	9,5	68	45	87	8,4	M 10	3 800	5 600	2 320	3 750	0,78	LUND 30 D	LUND 30 D-2LS
40	80	62	45	90	44	26	11	86	58	108	10,5	M 12	6 550	9 650	3 350	5 700	1,43	LUND 40 D	LUND 40 D-2LS

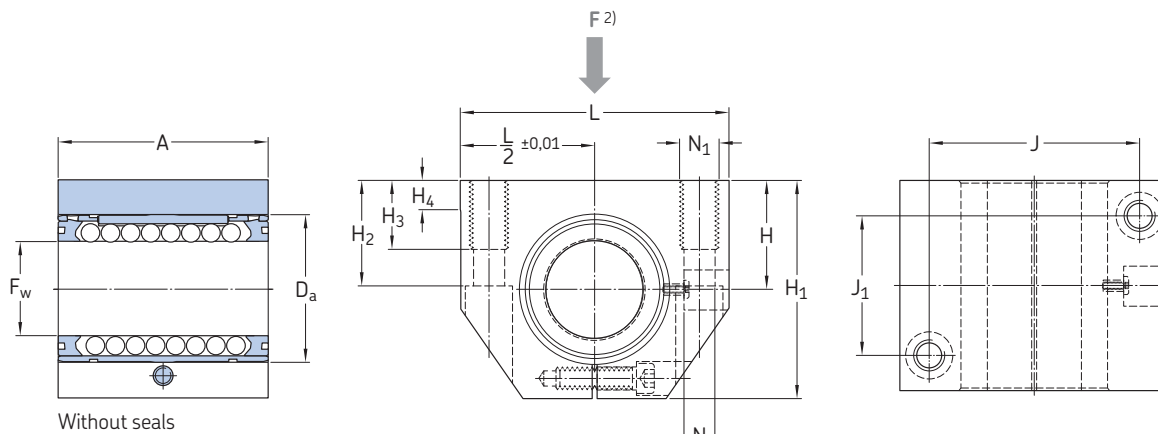
Upon request LUND .. D linear ball bearing units are available with ball bearings in stainless steel execution. Designation: e.g. LUND 20 D-2LS/HV6.

For suitable shaft blocks LSCS/LSNS for these bearing units → *Linear bearings and units* (4182 EN).

¹⁾ For cylindrical screws with internal hexagon to DIN 912 / ISO 4762.
²⁾ Direction for max. load ratings

slotted housing, can be relubricated, clearance adjustable, equipped with LBCD .. D bearing, self-aligning

F_w 12 – 40 mm



Without seals

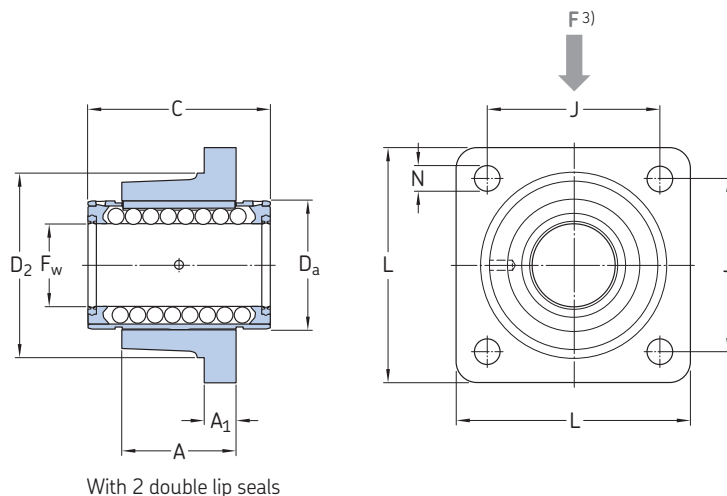
Dimensions													Basic load ratings				Mass	Designations		
F _w	A	D _a	H ±0,01	H ₁	H ₂	H ₃	H ₄	J	J ₁	L	N ¹⁾	N ₁ ¹⁾	dynamic		static			Linear ball bearing unit without seals	with 2 double lip seals	
mm													C min		C ₀ min		max			
													N		kg		-			
12	32	22	18	35	16,5	11	6	32	23	43	4,3	M 5	800	1 220	570	930	0,097	LUNE 12 D	LUNE 12 D-2LS	
16	37	26	22	42	21	13	7	40	26	53	5,3	M 6	950	1 400	655	1 060	0,165	LUNE 16 D	LUNE 16 D-2LS	
20	45	32	25	50	24	18	7,5	45	32	60	6,6	M 8	1 730	2 550	1 120	1 800	0,268	LUNE 20 D	LUNE 20 D-2LS	
25	58	40	30	61	29	22	8,5	60	40	78	8,4	M 10	2 600	3 800	1 430	2 320	0,556	LUNE 25 D	LUNE 25 D-2LS	
30	68	47	35	70	34	22	9,5	68	45	87	8,4	M 10	3 800	5 600	2 320	3 750	0,782	LUNE 30 D	LUNE 30 D-2LS	
40	80	62	45	90	44	26	11	86	58	108	10,5	M 12	6 550	9 650	3 350	5 700	1,385	LUNE 40 D	LUNE 40 D-2LS	

Upon request LUNE .. D linear ball bearing units are available with ball bearings in stainless steel execution. Designation: e.g. LUNE 20 D-2LS/HV6

For suitable shaft blocks LSCS/LSNS for these bearing units → *Linear bearings and units* (4182 EN).

¹⁾ For cylindrical screws with internal hexagon to DIN 912 / ISO 4762.

²⁾ Direction for max. load ratings



Dimensions							Basic load ratings				Mass	Designations		
F _w	A	A ₁	C	D _a	D ₂	J	L	N ¹⁾	dynamic		static			Linear bearing unit with 2 double lip seals ²⁾
									C _{min}	max	C ₀ min	max		
mm									N				kg	
12	20	8	32	22	32	30	42	5,5	930	1 370	695	1 120	0,118	LVCR 12 D-2LS
16	22	8	36	26	38	35	50	5,5	1 080	1 600	800	1 290	0,166	LVCR 16 D-2LS
20	28	10	45	32	46	42	60	6,6	2 200	3 250	1 630	2 650	0,327	LVCR 20 D-2LS
25	40	12	58	40	58	54	74	6,6	3 100	4 550	2 360	3 800	0,678	LVCR 25 D-2LS
30	48	14	68	47	66	60	84	9	4 800	7 100	3 550	5 700	0,97	LVCR 30 D-2LS
40	56	16	80	62	90	78	108	11	7 650	11 200	5 100	8 300	1,85	LVCR 40 D-2LS

Upon request LVCR .. D linear ball bearing units are available with ball bearings in stainless steel execution (housing out of cast iron). Designation: e.g. LVCR 20 D-2LS/HV6

LVCR .. D linear ball bearing units of sizes F_w 12–40 can also be fitted with linear bearings which are self-aligning. Designation: e.g. LVCD 20 D-2LS.

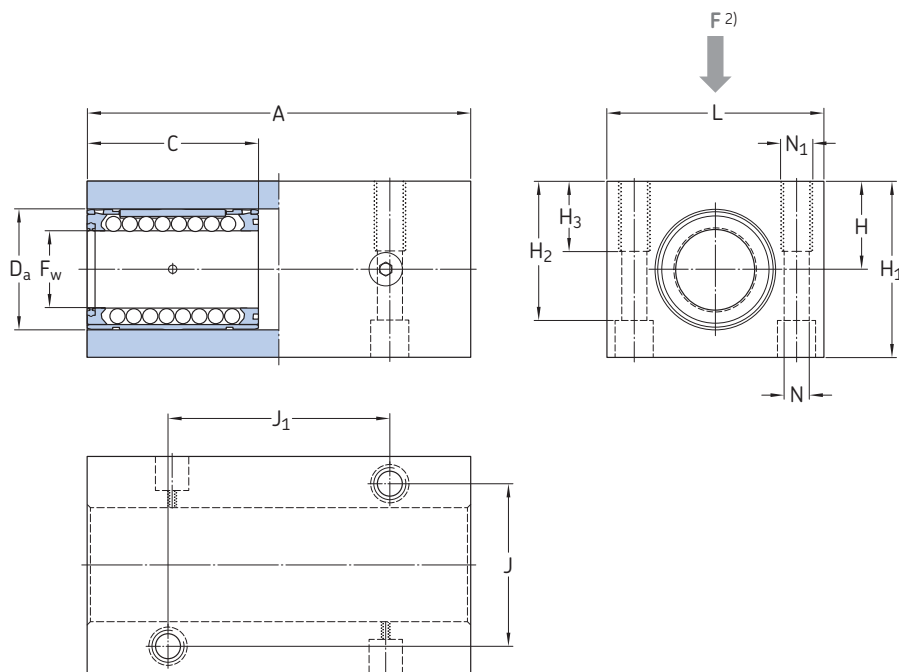
¹⁾ For cylindrical screws with internal hexagon to DIN 912 / ISO 4762.

²⁾ Linear ball bearings fitted to these units are secured using grooved pins - DIN EN ISO 8739 and DIN EN ISO 8744. They are not designed for relubrication.

³⁾ Direction for max. load ratings

closed housing, can be relubricated, equipped with LTCD .. D bearing, self-aligning

F_w 12 – 40 mm



With double lip seals on the outside

Dimensions										Basic load ratings				Mass	Designations			
F _w	A	C	D _a	H ±0,01	H ₁	H ₂	H ₃	J	J ₁	L	N ¹⁾	N ₁ ¹⁾	C min	max	C ₀ min	max	kg	Linear bearing unit with double lip seals
mm												N		kg	–			
12	76	32	22	18	35	27	13	30	40	42	5,3	M 6	1 290	2 000	1 140	1 860	0,246	LTCD 12 D-2LS
16	84	36	26	22	41,5	33	13	36	45	50	5,3	M 6	1 530	2 280	1 320	2 120	0,382	LTCD 16 D-2LS
20	104	45	32	25	49,5	39,5	18	45	55	60	6,4	M 8	2 800	4 150	2 240	3 600	0,696	LTCD 20 D-2LS
25	130	58	40	30	59,5	47	22	54	70	74	8,4	M 10	4 250	6 200	2 850	4 650	1,282	LTCD 25 D-2LS
30	152	68	47	35	69,5	55	26	62	85	84	10,5	M 12	6 200	9 150	4 650	7 500	1,85	LTCD 30 D-2LS
40	176	80	62	45	89,5	71	34	80	100	108	13	M 16	10 600	15 600	6 700	11 400	3,43	LTCD 40 D-2LS

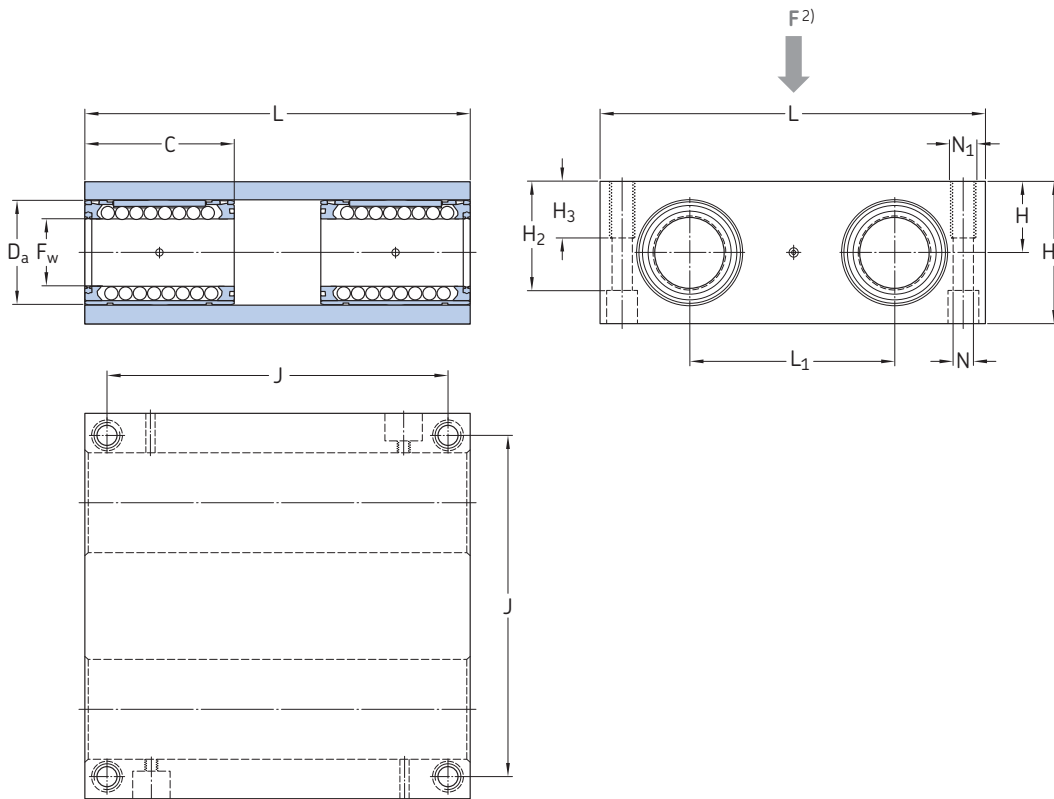
Upon request LTCD .. D linear ball bearing units are available with ball bearings in stainless steel execution. Designation: e.g. LTCD 20 D-2LS/HV6.

For suitable shaft blocks LSCS/LSNS for these bearing units → *Linear bearings and units* (4182 EN).

¹⁾ For 2 cylindrical screws with internal hexagon to DIN 912 / ISO 4762.

²⁾ Direction for max. load ratings

closed housing, can be relubricated, equipped with LBCD .. D bearing, self-aligning
 F_w 12 – 40 mm



With double lip seals on the outside

Dimensions											Basic load ratings				Mass	Designations Linear bearing unit with double lip seals	
F _w	C	D _a	H ±0,01	H ₁	H ₂	H ₃	J	L	L ₁	N ¹⁾	N ₁ ¹⁾	dynamic		static			
											C _{min}	max	C ₀ min	max			
mm											N				kg	–	
12	32	22	16	32	25	13	73	85	42	5,3	M 6	2 120	3 200	2 280	3 750	0,512	LQCD 12 D-2LS
16	36	26	18	36	29	13	88	100	54	5,3	M 6	2 500	3 650	2 600	4 250	0,764	LQCD 16 D-2LS
20	45	32	23	46	37,5	18	115	130	72	6,6	M 8	4 550	6 700	4 500	7 200	1,732	LQCD 20 D-2LS
25	58	40	28	56	45	22	140	160	88	8,4	M 10	6 800	10 000	5 700	9 300	3,114	LQCD 25 D-2LS
30	68	47	32	64	50,5	26	158	180	96	10,5	M 12	10 000	14 600	9 300	15 000	4,23	LQCD 30 D-2LS
40	80	62	40	80	64	34	202	230	122	13,5	M 16	17 300	25 500	13 400	22 800	8,14	LQCD 40 D-2LS

Upon request LQCD .. D linear ball bearing units are available with ball bearings in stainless steel execution. Designation: e.g. LQCD 20 D-2LS/HV6

For suitable shaft blocks for these bearing units, designation LEAS .. A and LEAS .. B → *Linear bearings and units* (4182 EN).

¹⁾ For 4 cylindrical screws with internal hexagon to DIN 912 / ISO 4762.
²⁾ Direction for max. load ratings

Specification sheet – Linear Ball bearing

Stroke mm	Shaft length mm	Center distance between bearings, c mm shafts, d mm		or Short part dimensions Length mm Width mm		Guiding system Maximum height mm <input type="radio"/> No constraints
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Required service life distance or time (fill in all fields)				Required static safety (in accordance to your business and application)			
Distance km	Total time h	Period of one cycle s	Stroke of one cycle mm				

Maximum speed ¹⁾ m/s	Maximum acceleration ¹⁾ m/s ²	Rigidity of guiding system N/μm <input type="radio"/> No specific requirements	Running accuracy of guiding system Parallelism in height μm Parallelism in sideward direction μm
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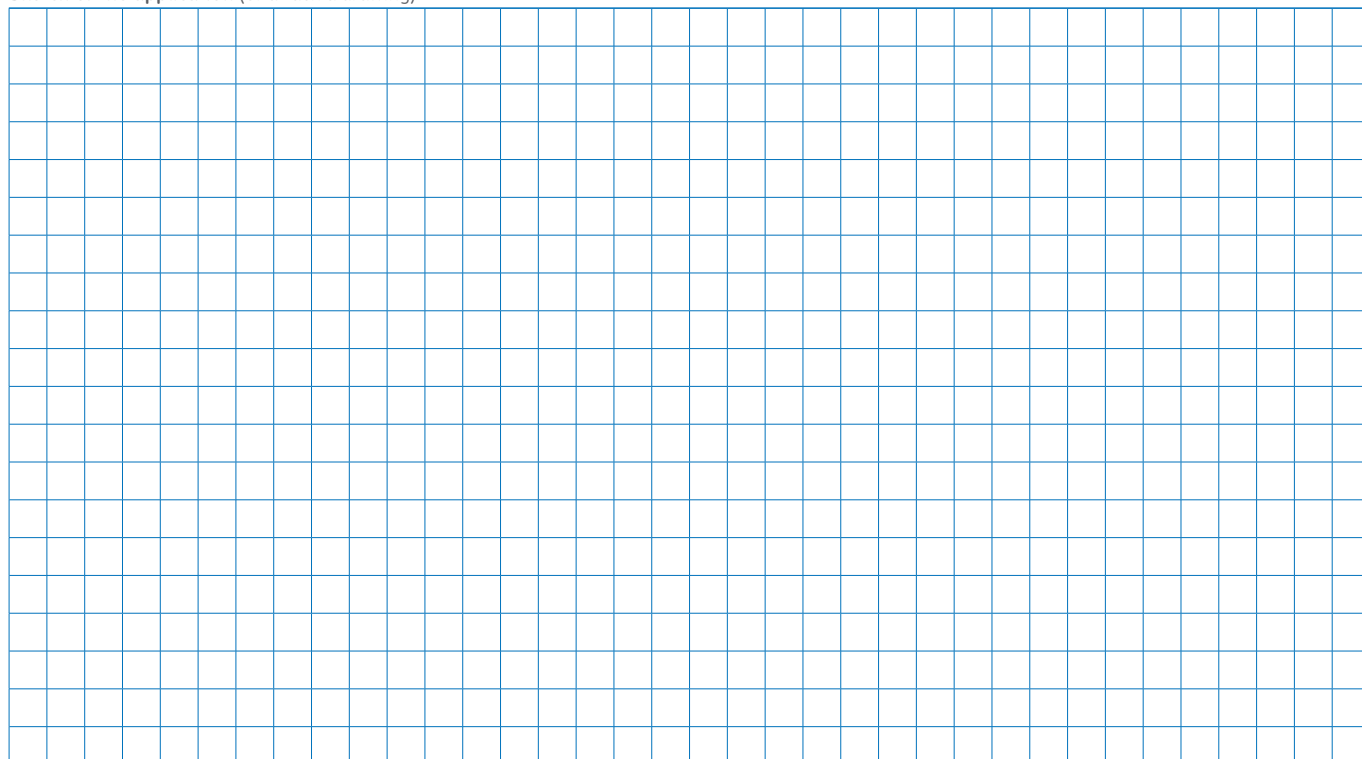
¹⁾ Here the maximum values. Enter load phase specific values in table "External loads and load phases"

Environment		
Presence of dust, dirt or fluids <input type="radio"/> Clean environment, e.g. laboratory <input type="radio"/> Standard industrial environment <input type="radio"/> Dirty environment, e.g. milling machine	Requirements on friction <input type="radio"/> Lowest possible friction <input type="radio"/> Standard friction <input type="radio"/> No requirement	Preferred sealing version <input type="radio"/> Shield <input type="radio"/> Sealing on one side (-LS) <input type="radio"/> Sealing on both sides (-2LS) <input type="radio"/> Additional sealing
<input type="radio"/> Humid or corrosive environment If yes, please describe:	Preferred material <input type="radio"/> No preference (standard) <input type="radio"/> Stainless steel balls and raceways <input type="radio"/> Stainless steel shaft <input type="radio"/> Chrome plated shaft	

Temperature [°C]			<input type="radio"/> Shock loads or vibrations If yes, please describe:
Minimum	Operating	Maximum	

Lubricant
<input type="radio"/> Standard prelubrication by SKF, as stated in the catalogue. <input type="radio"/> Other Please specify:

Sketch of the application (or attach a drawing)



Product details

Product designation (if already known)

ISO series (ISO 10285)

- ISO Series 1
 ISO Series 3

Bearing type

- Linear ball bearing
 Linear plain bearing

Bearing design

- Closed design
 Open design (for supported shafts)

- Non self aligning (permissible shaft deflection without reduction $\pm 5'$ of arc)
 Self aligning (permissible shaft deflection $\pm 30'$ of arc)

Needed accessories (for details see SKF publication 4182, Linear ball bearings and units)

<input type="radio"/> Shaft	Designation LJ ...	Length mm	Shafting standard ESSC ...
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<input type="radio"/> Housing	Designation
-------------------------------	-------------

<input type="radio"/> Single shaft block	Designation LS ...
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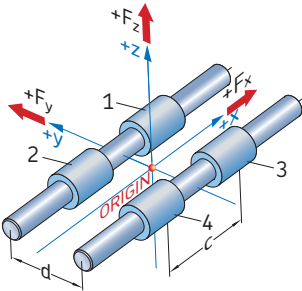
<input type="radio"/> Tandem shaft block	Designation LE ...
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Linear ball bearings mounted as a complete system

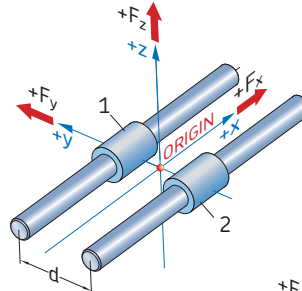
<input type="radio"/> System	Designation LZ ...	<input type="radio"/> System with drive, e.g. ball screw
------------------------------	-----------------------	---

Specification sheet – Linear Ball bearing

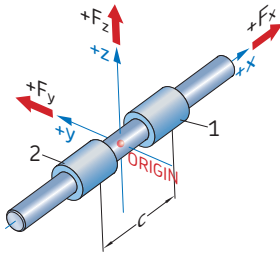
Input for dimensioning calculation



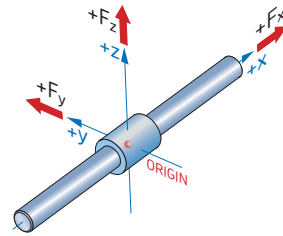
Config 24



Config 22



Config 12



Config 11

No preference If yes, please describe:
 Other

Moving direction (set coordinate system accordingly)

Please specify:

Horizontal Vertical Other

External loads and load phases

Forces in N, Lever arms in mm measured from defined origin (see graphics above). If the application has more than 3 load phases, please copy this page.

Load phase 1	Load phase 2	Load phase 3																		
Stroke mm	Stroke mm	Stroke mm																		
Acceleration mm/s²	Acceleration mm/s²	Acceleration mm/s²																		
Speed m/s	Speed m/s	Speed m/s																		
Lever arms in																				
Force F_x	Force F_x	Force F_x																		
<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 33%;">x</td><td style="width: 33%;">y</td><td style="width: 33%;">z</td></tr><tr><td style="text-align: center;">/</td><td style="text-align: center;">/</td><td style="text-align: center;">/</td></tr></table>	x	y	z	/	/	/	<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 33%;">x</td><td style="width: 33%;">y</td><td style="width: 33%;">z</td></tr><tr><td style="text-align: center;">/</td><td style="text-align: center;">/</td><td style="text-align: center;">/</td></tr></table>	x	y	z	/	/	/	<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 33%;">x</td><td style="width: 33%;">y</td><td style="width: 33%;">z</td></tr><tr><td style="text-align: center;">/</td><td style="text-align: center;">/</td><td style="text-align: center;">/</td></tr></table>	x	y	z	/	/	/
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Force F_y	Force F_y	Force F_y																		
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Force F_z	Force F_z	Force F_z																		
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