

# Steel gauge blocks

Steel gauge blocks delivered with an inspection report.

- Hardness measuring surfaces: 63 - 65 HRC.
- Expansion coefficient:  $(12 \pm 1) \cdot 10^{-6} / ^\circ\text{C}$ .
- ISO 3650.



## Steel gauge blocks in sets

Item No.	Class	Size mm	Increment mm	Pieces
<b>M32:</b>				
906.622	2	1.005	–	1
906.621	1	1.01 - 1.09	0.01	9
906.620	0	1.1 - 1.9	0.1	9
		1 - 9	1	9
		10 - 30	10	3
		50	–	1
<b>M47:</b>				
906.625	2	1.005	–	1
906.624	1	1.01 - 1.09	0.01	9
906.623	0	1.1 - 1.9	0.1	9
		1 - 24	1	24
		25 - 100	25	4
<b>M87:</b>				
906.613	2	1.001 - 1.009	0.001	9
906.612	1	1.01 - 1.49	0.01	49
906.611	0	0.5 - 9.5	0.5	19
		10 - 100	10	10
<b>M88:</b>				
906.628	2	1.0005	–	1
906.627	1	1.001 - 1.009	0.001	9
906.626	0	1.01 - 1.49	0.01	49
		0.5 - 9.5	0.5	19
		10 - 100	10	10
<b>M112:</b>				
906.631	2	1.0005	–	1
906.630	1	1.001 - 1.009	0.001	9
906.629	0	1.01 - 1.49	0.01	49
		0.5 - 24.5	0.5	49
		25 - 100	25	4

## Steel gauge blocks, per piece

Size mm	Increment mm
0.5	–
1	–
1.0005	–
1.001 - 1.009	0.001
1.01 - 1.50	0.01
1.6 - 2.0	0.1
2.5 - 7.5	0.5
8.0 - 10.0	0.5
10.5 - 25.0	0.5
30	–
40	–
50	–
60	–
70	–
75	–
80	–
90	–
100	–