







Ground finish for support and vee faces



Not available as individual compo-



Suitable transport packing

Brown & Sharpe V-Block Set with Clamping Bridge

V-blocks with frames for clamping cylindrical parts diameters ranging from 0,7 to 40 mm.

Can be used for machining or inspecting workpieces













Canaia

Range, mm 06769007 Set of B&S V-blocks 0,7 ÷ 40

Clamping Range, in 0.3 ÷ 9/32

Consisting of:

1 small frame

1 pair of V-blocks	5 ÷ 40 mm
1 extra V-block	3 ÷ 8 mm
1 extra V-block	1,5 ÷ 5 mm
5 extra V-blocks	$0,7 \div 3,5 \text{ mm}$
2 in-between bridges	
2 large frames	







2,5 µm for the 6 faces



Hardened steel, 55 to 60 HRC



Each block has 18 through bores Ø 9,53 mm and 5 bores with M10 threads



Supplied with five M10 socket head screws and one 8 mm socket wrench



Plastic case

Brown & Sharpe Positioning Block Set

Pair of matched blocks used for positioning and holding workpieces or for use as stops on granite surface plates, a coordinate measuring set-up, a machine-tool or other applications - Each block are precision ground.













06769004

Positioning block set, precision ground

mm in

75 x 50 x 25 2.95 x 1.95 x 0.98