

DIN 32876
Part 1

See table



Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer



Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

Supply frequency:
13 kHz ($\pm 5\%$) Max.
mechanical frequency** 60 Hz.0,09 $\mu\text{m}/^\circ\text{C}$ 20 \pm 0,5 $^\circ\text{C}$ -10 $^\circ\text{C}$ to 65 $^\circ\text{C}$ 

80 %

Protection level:
IP65 (IEC 60529),

Mobile weight: 8 g



Transport packaging

Identification
numberInspection report
with a declaration of
conformity

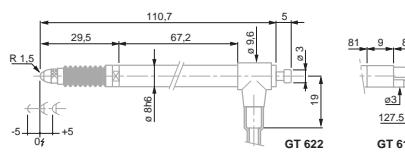
Pneumatic Probes $\pm 5 \text{ mm}$, 10,3 mm Bolt Travel, Long Travel

These probes are designed for use with measuring fixtures and machines with integrated automatic or semi-automatic measuring routines.

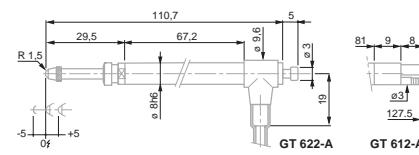
- Probes with long measuring travel and low resolution of values 8 mm dia. fixing shank.
- Suitable for multi-gauging inspection fixtures.
- Protection level IP65 ou IP50 as per IEC 60529.
- Wide range of accessories including measuring inserts, etc.
- LVDT probes compatible with measuring equipment from other suppliers available on request.



GT 622



GT 612



GT 612-A



GT 622-A



GT 612



GT 612-A



Measuring range, mm

Measuring force, nominal*, N

Bolt retraction

Sealing bellows

Nominal/
Maximal pressure, bar

03230062	GT 612	± 5	2,0	Pressure (bolt activation), spring (bolt retraction)	Viton	1,1 / max 1,5
03230055	GT 622	± 5	2,0	Pressure (bolt activation), spring (bolt retraction)	Viton	1,1 / max 1,5
03230070	GT 612-A	± 5	1,0	Pressure (bolt activation), spring (bolt retraction)	Without bellows	1,0 / max 6,0
03230071	GT 622-A	± 5	1,0	Pressure (bolt activation), spring (bolt retraction)	Without bellows	1,0 / max 6,0



Measuring bolt travel, mm

Max. permissible error for deviations in linearity, μm (L in mm)Repeatability, μm Hysteresis, μm

Cable output

Data sheet No.

GT 612	10,3	$1 + 4 \cdot L$ (BPX: 0,6 + 0,8 · L)	0,05	0,05	Axial	03200415
GT 622	10,3	$1 + 4 \cdot L$ (BPX: 0,6 + 0,8 · L)	0,05	0,05	Radial	03200394
GT 612-A	10,3	$1 + 4 \cdot L$ (BPX: 0,6 + 0,8 · L)	0,05	0,05	Axial	03200433
GT 622-A	10,3	$1 + 4 \cdot L$ (BPX: 0,6 + 0,8 · L)	0,05	0,05	Radial	03200434

* Electrical zero (N) $\pm 25\%$ deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

** For an amplitude of 10 % to the last value of the measuring range.

